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THESIS

ANNUAL SCHEDULING OF ATLANTIC FLEET
NAVAL COMBATANTS

by

Clarke E. Goodman Jr.

March 1985

Thesis Advisor:

R. Kevin Wood

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ment scheduling. A set covering formulation of the scheduling problem minimizes deviations from an "ideal" schedule, developed in terms of navy scheduling policy, while satisfying event requirements. An efficient column generation program, using problem-specific column reduction techniques, produces a moderate sized problem which is then solved as an integer program.

The model is tested using data from the 1983 Atlantic Fleet schedule for carriers and surface combatants. The data involving 111 ships, 19 major events, 73 separate ship-type requirements, and 44 force weapon system capability requirements yields a set covering problem with 10,723 variables and 228 constraints. This problem is solved on an IBM 3033 AP in 84 seconds of CPU time.

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**Annual Scheduling of Atlantic Fleet
Naval Combatants**

by

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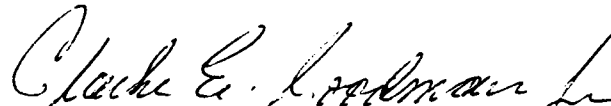
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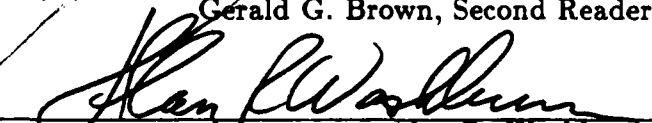
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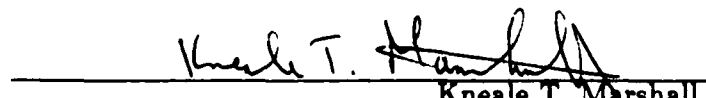

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ABSTRACT

Employment scheduling is the task of assigning ships to fulfill U. S. Navy commitments at home and abroad. Commitments are events, with fixed start and completion dates, that require specified ship resources. The objective of the employment schedule is to satisfy all event requirements while providing an equitable rotation of ships and an even distribution of workload.

This study provides a mathematical programming model to assist employment scheduling. A set covering formulation of the scheduling problem minimizes deviations from an "ideal" schedule, developed in terms of navy scheduling policy, while satisfying event requirements. An efficient column generation program, using problem-specific column reduction techniques, produces a moderate-sized problem which is then solved as an integer program.

The model is tested using data from the 1983 Atlantic Fleet schedule for carriers and surface combatants. The data involving 111 ships, 19 major events, 73 separate ship-type requirements, and 44 force weapon system capability requirements yields a set covering problem with 10,723 variables and 228 constraints. This problem is solved on an IBM 3033 AP in 84 seconds of CPU time.

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I. INTRODUCTION

In its broadest sense, fleet readiness is the degree to which the force is ready to carry out its mission to wage prompt and sustained combat at sea. Supporting military strategy involves not only having units properly manned, trained, equipped, and supported, but also deployed to positions from which they may be able to best support U.S. interests and rapidly engage potential enemies....A properly balanced employment schedule is essential to attain high states of readiness, because the individual requirements for maintenance, training, and morale are frequently in competition with each other. [Ref. 1]

Employment scheduling is the process whereby U. S. Navy ships, submarines, aircraft and other units are assigned to major operations, exercises, maintenance periods, inspections and other events. The effectiveness of the employment scheduling process directly influences overall fleet combat readiness. Currently, this process is largely manual requiring several full time scheduling officers and additional personnel at various levels of management. This study develops and implements an optimization model that automates a substantial part of the employment scheduling problem. The model is formulated as a generalized set covering problem and may be applied to a number of independent subsets of the employment scheduling problem. For explanatory purposes, the model is applied to the annual planning schedule for naval combatants of the Atlantic Fleet.

A. CURRENT PROCEDURES

The Atlantic Fleet Employment Schedule details the day-to-day operations of the 700 to 750 units that comprise the Atlantic Fleet. The schedule is one of the primary methods for managing these fleet assets. Requests for fleet units to

participate in events, referred to as *event requests* in this study, originate from several sources, e.g., Secretary of Defense, Chief of Naval Operations, Type Commanders, Fleet Commanders, Group Commanders, Squadron Commanders, and individual unit commanders. Fleet assets are always in short supply relative to the demands resulting from all event requests. Fleet schedulers are faced with the problem of selecting which event requests will be scheduled and how to most efficiently schedule those events. The size and complexity of this scheduling problem demands the resources of numerous management personnel, e.g., operation and planning staffs, at all levels in the command structure.

Current Navy employment schedules are produced with little computer assistance. The Commander in Chief Atlantic Fleet (CINCLANTFLT) convenes a scheduling conference each quarter. This conference is the culmination of the employment scheduling process and results in publication of a detailed quarterly employment schedule with annual schedule projections. CINCLANTFLT's conference is preceded by Type Commander scheduling conferences. The Type Commander conferences are the working conferences where schedules are developed. At these conferences, rough schedules are proposed, reviewed, discussed, conflicts resolved, and bargains made until a final schedule is selected for submission to CINCLANTFLT. In the overall process, computers are only used to store and retrieve schedule data; they are not used to assist decision-making.

CINCLANTFLT is the overall schedule coordinator. Fleet assets are managed by the Type Commanders who, in turn, delegate part of their management responsibilities to group, squadron and unit commanders. CINCLANTFLT and the operational fleet commander (OPFLT) are primarily

concerned with meeting major operational commitments while Type Commanders and lower levels of command are principally concerned with maintenance, inspections, and training.

B. PROBLEM SCOPE

The entire employment scheduling problem is formidable. However, because of its structure, the problem can be divided into independent subproblems of manageable size. This study develops a model for the *Combatant Primary Event Schedule* (CPSKED) problem. The derivation of this problem from the overall employment scheduling problem is discussed in this section; the resulting CPSKED problem is defined in detail in Chapter II.

CINCLANTFLT has operational commitments in the home fleet (Second Fleet) and abroad. These commitments result from event requests that have been approved for inclusion in the fleet schedule and are referred to in this study as *primary events*. Primary events include all extended operations and major exercises. These events are the most important and the most demanding events in the fleet schedule. Other events are classified as either *major maintenance events* or *secondary events* and may be viewed as events necessary to support the successful conduct of primary events.

This study focuses on scheduling ships to the CINCLANTFLT primary events. It is assumed that (1) all primary events are fixed in start time and duration, and (2) all primary events are uniformly more important than supporting events. Assumption 1 effectively separates the process of the timing of primary events from the problem of scheduling (assigning) ships to these events. This is a good approximation of current Naval practice since most

commitments are made years in advance without detailed knowledge of future fleet assets, and also because of long-term fixed commitments. Assumption 2 allows assignment of ships to primary events without requiring concomitant scheduling of secondary events, although time must be set aside in a ship's primary event schedule to allow for subsequent scheduling of secondary events. Thus, with the above assumptions the problems of determining which events to schedule and when to schedule them are presumed solved. The remaining problem is to determine which fleet assets should be used to satisfy the primary event requirements while distributing the workload equitably among the ships.

Fleet assets may be divided into the following functional categories: naval combatant units, amphibious units, marine units, support units, submarine units, and aviation units. Within a functional category, unit operational capabilities are similar and units are employed in similar missions. Hence, substitutions within a functional category may be allowed but substitutions across category bounds are not allowed. Primary events may require assets from one or more of these functional categories; however, since substitutions are confined to functional categories, an individual asset requirement for a primary event is dependent on only one functional category. Consequently, the CPSKED model can be developed to generate annual planning schedules for assigning assets from one functional category, naval combatants in this study, to primary events without regard to other functional categories. Primary event scheduling problems considering other functional categories, e.g., amphibious units, aviation units, submarines, or support ships, can be formulated in a manner analogous to the methods presented in this study.

An instance of the CPSKED problem consists of 19 primary events and 111 ships based on 1983 historical data. The primary events may require assets by ship-type and/or weapon system capability. The 19 primary events translate to 73 event/ship-type requirements and 44 force weapon system capability constraints. The goal is to select the best annual planning schedule from all possible candidate schedules.

C. THE NEED FOR COMPUTER ASSISTANCE

Scheduling decisions directly affect fleet readiness and fleet operational performance.

The optimized peacetime employment schedule which has as its objective maximizing combat readiness should always be the goal and guide. [Ref. 1]

Unfortunately, readiness is a vague measure which cannot be directly optimized. However, computers can be used effectively as management tools to assure that the employment schedule provides the best opportunity to maintain readiness at the highest level possible.

The opportunity to maintain readiness can be measured in terms of efficient utilization of fleet assets. The unnecessary over-employment of fleet assets adversely affects personnel morale and reduces the opportunities for maintenance and training. While over-employment is considered more detrimental to fleet readiness, under-employment results in deficiencies in operational experience with a consequent reduction in overall readiness. Thus, the effect of either over-employment or under-employment of fleet assets is a reduction in fleet readiness. In addition, assignment of a suboptimal mix of forces and capabilities to perform an operational mission or major exercise will result in degraded performance and,

in the extreme, may result in failure to achieve the objectives of the mission or exercise.

Navy employment schedules have been successfully produced for years without the assistance of computers or computer models. Furthermore, because of the unpredictable nature of ships and navy operations, it is unlikely that computer models will ever be sufficiently sophisticated to replace fleet schedulers. Computer models can, however, become valuable tools to assist fleet schedulers. Computer models may be used to speed up the process of generating a schedule and conduct "what-if" analysis on a schedule proposal. Additionally, an optimization model can provide a method of measuring the relative merit of different schedule proposals.

Currently, there exist no concrete methods for judging the acceptability of a proposed schedule. Experienced schedulers have an intuitive feeling, based on Navy policy and guidelines, about the merit of a proposed schedule. The mathematical modeling process requires that the scheduler's intuition be replaced by concrete rules and measurable criteria, yielding an analytic framework for comparing proposed schedules. Thus, the modeling process provides additional insight into the scheduling problem and results in a standardized method for evaluating a proposed schedule. The ability to critically evaluate and compare alternative proposals is potentially the greatest management tool to be gained from automating the scheduling process through the use of an optimization model.

D. CPSKED SOLUTION STRATEGY

CPSKED is an optimization scheduling tool developed and implemented as a set covering model. "Optimization" increases the model's power as a decision

support system and "set covering" provides model flexibility and precision. Large-scale set covering models, despite their advantages, are generally considered difficult or impossible to solve. This section provides the rationale, based on modeling concepts and experience gained from prior research, for selecting this approach to solve the primary event scheduling problem.

Because of their combinatorial nature, scheduling problems are difficult to solve optimally. Consequently, many suboptimal, heuristic techniques have been developed for attacking scheduling problems. However, optimization should be preferred over suboptimal techniques because optimal solutions provide a proper reference for judging the acceptability of all alternative schedules. Geoffrion and Powers [Ref. 2] have stated the need for optimization:

The problem is not that optimization capability is needed to cope with the staggering number of alternatives...although this is important. It is not that optimization capability is needed to resolve the cost trade-offs inherent in planning, although this too is important. It is not even that managers would rather have the best answers possible from their planning support systems, although certainly this is compelling. Rather, the crux of the matter is that optimization capability is needed to permit reliable comparisons between different runs of the model.

Therefore, the goal of this study is to develop a model and solution techniques that reliably provide optimal solutions to the CPSKED problem.

Scheduling problems can frequently be viewed as selection models, e.g., route selection, crew selection, etc. In the CPSKED problem, a set of individual ship schedules must be selected such that demands for ship-types and weapon system capabilities required by different events are satisfied. Selection problems may be formulated as set covering or set partitioning problems. In terms of a scheduling problem, the objective of a set covering model is to select a minimum cost set of schedules such that all demands for service are at least minimally

satisfied or "covered." When the problem constraints are stated as equalities, i.e., demands must be satisfied exactly, the problem is referred to as a "set partitioning" or "equality constrained set covering" problem. The CPSKED problem is formulated here as a set covering problem with certain generalizations.

In the CPSKED problem, variables correspond to individual ship schedules and constraints correspond to primary event requirements. Event requirements are stated in terms of force composition (ship-types) and force weapon system capabilities. The basic development of the model is discussed in Chapter III.

Set covering problems represent a class of integer programming problems which is simple in concept. Unfortunately, like most integer programming problems, set covering problems are quite difficult to solve. However, recent advances in solution techniques have made possible the solution of large problems. (See Bausch [Ref. 3] for a survey of these computational advances.) Brown, Graves, and Ronen [Ref. 4] have applied the set partitioning model to a crude oil ocean tanker scheduling problem. Their large-scale problems (74 constraints and greater than 7,000 binary variables) were typically solved in less than one minute of IBM 3033 CPU time. Their success is based on the X System [Ref. 5] which is an advanced general purpose optimization system. Since this system is available at the Naval Postgraduate School, it is employed as the solver for the CPSKED set covering problem.

The set covering approach allows many of the real-world modeling constraints to be included in problem generator versus the problem solver. This allows for flexible and precise modeling. Essentially, the problem generator generates columns of the integer programming constraint matrix, each of which corresponds to a feasible schedule. As Bausch [Ref. 3] states "The art of

formulating practical set covering problems lies in the schemes used for column generation." Details of the problem generation scheme are given in Chapter IV.

The development of this model requires a method for evaluating each ship schedule in terms of the employment scheduling objectives. Commercial ship scheduling and/or routing models typically address distances, speeds, profits, capacities, etc. The CPSKED problem is concerned with more abstract military objectives, readiness and operational effectiveness. Appropriate surrogate objectives that provide the best opportunity to maximize the real, but abstract, objective are often used both in modeling and in reality. CINCLANTFLT's scheduling policy guidelines are in fact surrogate objectives designed to provide each unit the best opportunity to maximize the real objective, combat readiness. Precedence for the use of surrogate objectives in modeling also exist. Sibre [Ref. 5] employs surrogate objectives in place of abstract military objectives in his study of a U. S. Coast Guard ship scheduling problem. In that study, Sibre used a quadratic assignment model with morale-related objectives in terms of "away from home port time", "balanced workload", and "maximum single cruise duration." In this study, military objectives are developed in terms of scheduling policies as they relate to fleet readiness (see Chapter II) and are implemented using techniques based on goal programming methods [Ref. 6].

E. THESIS OUTLINE

This study presents a set covering optimization model for solving the CPSKED problem. In Chapter II, the problem is defined in detail and measures of effectiveness are developed. Chapter III develops the set covering solution method. The method used to generate the problem is described in Chapter IV. In Chapter V, the model is implemented using data from the 1983

CINCLANTFLT schedule; the results are then compared with the actual 1983 CINCLANTFLT schedule. Conclusions and recommendations are summarized in Chapter VI.

II. PROBLEM DEFINITION

Industrial production problems are often concerned with maximizing productivity subject to constrained resources. The Navy employment scheduling problem closely parallels the industrial problem, i.e., the Navy is concerned with maximizing national defense subject to constrained fleet resources. Analysis of an industrial production problem requires a working knowledge of the company's management goals and procedures; similarly, analysis of the Navy employment scheduling problem requires a knowledge of the Navy's management goals and procedures. This chapter provides a brief background in Navy management and planning concepts. The insight provided by this background information is used to isolate a moderate-sized, independent subproblem (CPSKED) from the overall scheduling problem and to develop specific measures of effectiveness for this subproblem.

A. NAVY MANAGEMENT AND PLANNING CONCEPTS

Navy management and planning concepts are contained in NWP-1 [Ref. 1], NWP-7 [Ref. 7], and Atlantic Fleet Regulations [Ref. 8]. The background provided in this section is divided into the following four areas: management and control of operating forces; employment schedule events; fleet assets and employment cycles; and planning policy.

1. Management and Control of Operating Forces

Navy organization distinguishes between two types of control for its operating forces: administrative control (ADCON) and operational control

(OPCON). Administrative control is concerned with training, maintenance, and readiness while operational control is concerned with conducting naval operations and exercises. All Navy operating forces are assigned to either the Atlantic or Pacific Fleet Commanders for administrative control. The Fleet Commanders normally delegate administrative control to Type Commanders. Operational control is exercised by Unified Commanders (CINCs) and is normally delegated through Naval Component Commanders (FLTCINCs) to Operational Fleet Commanders (OPFLTs) or Type Commanders.

Operational control of an Atlantic Fleet unit is transferred to CINCUSNAVEUR or CINCPACFLT when the unit is operating away from the home fleet. Operational control of units operating in the home fleet is normally delegated to COMSECONDFLEET, OPFLT in the Atlantic. Administrative control of Atlantic Fleet units is delegated to the Type Commanders: COMNAVSURFLANT for surface ships, COMNAVAIRLANT for aircraft carriers and air squadrons, COMSUBLANT for submarines, and FMFLANT for marine units.

The Atlantic Fleet Employment Schedule provides detailed information on the utilization and status of naval forces. The schedule is published quarterly and consists of a detailed quarterly schedule and an annual planning schedule. The detailed quarterly schedule contains all tasks and activities to be conducted by fleet units and is directive in nature. The annual planning schedule contains only major activities and is informative in nature. The quarterly schedule must account for every day in the quarter for each unit; the annual planning schedule need not account for each day in the year.

The Employment Schedule is a primary management tool for both planning and control of fleet units. As administrative commanders, the Type

Commanders develop the major portions of these schedules. CINCLANTFLT coordinates, approves, and promulgates the schedule. This study is concerned with the annual planning schedule.

2. Employment Schedule Events

The tasks and activities contained in the Employment Schedule are broken down into 27 categories which are further subdivided into specific employment terms (EMPTERMs). A complete description of categories and terms may be found in NWP-7 [Ref. 12]. In this study, the term "event" is used to refer to a collection of EMPTERMs related to the same task. Events are categorized as either primary events, major maintenance events, or secondary events.

Primary events consist of extended operations and major exercises. These events are the backbone of the schedule. Primary events result from fleet operational commitments, e.g., commitments to deploy a battle group to the Indian Ocean, or commitments to participate in a specific NATO exercise. These events are fixed in time, i.e., they have fixed start and completion times.

Major maintenance events, e.g., construction, conversion, overhaul, etc., are dependent on shipyard availability and ship cycles. These events are generally scheduled independently of all other events. Units scheduled for major maintenance events are not considered available for primary events.

Secondary events include the remaining events associated with maintenance, training, inspections and other individual unit events. Secondary events may be viewed as preparation and support for the primary events. These events are generally scheduled not to conflict with the primary events.

This study develops and implements a method for producing annual planning schedules for the primary events. Non-operational periods resulting from major maintenance events are presumed known and sufficient time is set aside in the primary event schedule to permit subsequent scheduling of secondary events.

3. Fleet Assets and Employment Cycles

Fleet assets are classified in functional categories as combatant ships, amphibious ships, service ships, submarines, aircraft units, fleet marine units, training units, and shore support units. Within each functional category, unit operational requirements are similar; consequently, units may exchange roles within certain limits, e.g., a frigate may be able to fill the a requirement for a destroyer. Capabilities of units in different functional categories are radically different with respect to primary events and unit substitution across functional boundaries is not acceptable.

Fleet assets are further classified as either COR (Command Operationally Ready) or CNOR (Command Not Operationally Ready). COR units are capable of participating in "...operational tasks which contribute to the effective accomplishment of the FLTCINC's responsibilities. Commands that are CNOR are assigned to the OPCON of the Type Commander who is responsible for conducting the training and maintenance required for the unit to attain COR status." Only COR assets can be assigned to primary events. A fleet unit's status is primarily dependent on its employment cycle. The ship employment cycle is defined in NWP-1 [Ref. 1] and consists of the following phases: the new construction or overhaul phase, the operational phase, and the refit phase. A new cycle begins each time the ship enters overhaul. A ship is COR only during the operational phase.

The operational phase consists of four periods: the ready period, the preparation for overseas movement (POM) period, the deployed period, and the post deployment leave period. During the ready period, the ship will be under the operational control of COMSECONDFLEET and participate in home fleet operations and exercises. During the POM and post deployment leave periods the ship remains in its home port. Any period in which the ship operates away from home port for more than eight weeks is considered a deployed period.

4. Schedule Planning Policy

Schedule planning policy is described in Atlantic Fleet Regulations [Ref. 8]. The stated objective for CINCLANTFLT policy is to "...maintain the Fleet at the highest level of readiness for: (1) Operations in the Atlantic; and (2) to ensure that individual units are fully ready for projected employment when deployed." This policy establishes "...firm scheduling criteria to provide for basic type training, allow for adequate ship maintenance, and ensure reasonable time in home port." Those policy guidelines that are pertinent to this study are summarized below:

- a. Normally, not more than one third of the time between overhauls shall be committed to deployments.
- b. Ten days per quarter shall be available to each ship for the conduct of individual ship training.
- c. Following extended operations, ships will be scheduled for a period of 15-30 days post deployment leave.
- d. Ships will normally be assigned 20 working days of upkeep per quarter.
- e. Ships scheduled for extended operations will be scheduled for a POM period of three to four weeks duration just prior to deployment.
- f. Ships in the operational phase will normally be scheduled for an optimum of 30 operating (at-sea) days per quarter.
- g. To the extent possible, employment schedules will provide each ship an average of 40 percent time in home port between overhauls.

B. THE CPSKED PROBLEM

The overall employment scheduling problem involves scheduling primary, secondary, and major maintenance events for all operating forces in the Atlantic Fleet. Several independent subproblems may be identified in the overall employment scheduling problem. Divisions can be made in terms of fleet assets and event types. The CPSKED problem is an example of one of the possible independent subproblems.

1. Division by Fleet Assets

As mentioned earlier in this chapter, fleet assets include a wide variety of units performing very different functions. With respect to primary event scheduling, each of these functional categories is independent since a unit in one functional category cannot perform the mission of a unit in a different category. In primary event scheduling, mission capability is the primary consideration and the primary event scheduling problem can be divided into subproblems by functional category.

2. Division by Event Types

Major maintenance events are dependent on a unit's employment cycle and are scheduled based on shipyard availability and optimum maintenance cycles. Major maintenance schedules are developed prior to scheduling other events. Units scheduled for major maintenance become non-operational (CNOR) assets; thus, the effect of scheduling major maintenance is to limit the quantity of available operational assets for subsequent primary event employment scheduling.

Primary events are the "end products" of all fleet activity during peacetime and receive the highest priority when scheduling operational fleet assets. Primary event requirements cannot be satisfied by CNOR assets.

Secondary events are scheduled by individual units after primary event requirements have been satisfied. Secondary events are unit maintenance, training, and exercise events necessary to maintain unit readiness to support fleet operations.

Division of the overall scheduling problem by event types leads to a hierarchical ordering of the overall scheduling problems. First, solve the major maintenance scheduling problem and determine operational unit availability. Second, solve the primary event scheduling problem. Third, solve the secondary event scheduling problem using the remaining unscheduled time.

3. Primary Event Scheduling Problems

Primary event scheduling problems exist for each of the functional categories. For model development, the combatant functional category is used (thus, CPSKED for Combatant Primary Schedule); however, the resulting model may be adapted to any of the remaining functional categories.

The two major assumptions underlying primary event scheduling problems are: (1) the major maintenance schedule is known, and thus, operational asset availability is also known, and (2) the primary events are commitments that are fixed in start time and duration. The problem then becomes one of optimally assigning operational assets to satisfy primary event requirements.

C. MEASURES OF EFFECTIVENESS (MOEs)

Optimization implies the existence of a measurable criterion that is to be maximized or minimized. In the overall employment scheduling problem the stated objective is to "maintain the highest level of readiness." In recognition of

the fact that readiness is a difficult entity to measure. Navy policy defines the following as significant factors supporting fleet readiness: effective deployment of forces, maintenance, training, and personnel morale.

In the broad sense, effective deployment of forces means satisfying the primary event requirements. Decisions to commit forces to operations and exercises at home and abroad are made at the highest levels with careful consideration for their contribution to overall military readiness. Thus, effective deployment of forces is accomplished by prescribing the primary event requirements, in terms of force composition and capability, which are then converted to problem constraints. These constraints must be satisfied at the sacrifice of the remaining factors.

The remaining three major factors, maintenance, training, and personnel morale, are difficult to measure directly, and hence, more concrete MOEs that provide the opportunity to achieve these criteria are sought. The CINCLANTFLT scheduling policies described earlier in this chapter are guidelines or goals designed to maximize the opportunity for each unit to achieve the highest degree of readiness in maintenance, training, and personnel morale.

During the operational phase, CINCLANTFLT policy states that 20 working days per quarter should be assigned for maintenance upkeep. For the CPSKED problem, this implies that at least one third of the home fleet time should be reserved for in-port upkeep.

To maintain training readiness, CINCLANTFLT policy states that ten days per quarter should be provided for each ship to conduct individual ship training (ISE). ISE periods are considered secondary events and not scheduled in CPSKED; however, the CPSKED solution should reserve sufficient home fleet at-sea time to satisfy this requirement.

The major factors affecting personnel morale are family separation and crew liberty. To ensure family separation is not excessive and crew liberty is adequate, CINCLANTFLT policy establishes the following guidelines: no more than one third of the time between overhauls should be deployed time; deployments will be followed by a post deployment leave period; and ships in the operational phase should be scheduled for no more than 30 days at-sea per quarter.

A schedule that provides the optimal amount of home port time for training, morale, and maintenance, the optimal amount of home fleet underway exercise time for training, and an equitable deployment rotation of ships will provide the best opportunity to achieve the CINCLANTFLT goals for readiness. Based on this observation, a measurable MOE can be constructed from the CINCLANTFLT policy guidelines.

The approach is a *goal-programming* technique. Policy statements are used to derive ideal *target* times, or goals, for deployment time, home fleet at-sea time, and deployment rotation time. Home fleet time consists of the operational phase time less deployment time. Home port time is the home fleet time less the home fleet at-sea time. Assuming all constraints can be satisfied, the objective becomes: minimize the deviations from the ideal target times and the single MOE is a function of the deviations from the target times. If some of the constraints cannot be satisfied, constraint violation penalties, discussed in the next chapter, are included in the objective.

This objective captures the intent of the CINCLANTFLT policy guidelines; however, it cannot measure many of the intangible factors that must be considered when developing an employment schedule. Neither can the intangible

factors always be included as problem constraints. On the other hand, a human scheduler cannot possibly evaluate all scheduling alternatives to determine an optimum schedule. A human scheduler is required to ensure "all" criteria are satisfied; the optimization model is required to ensure the resulting schedule is the "best" schedule in terms of the established criteria.

The CPSKED problem may now be stated as follows: Generate an annual planning schedule for all carriers and surface combatants that minimizes the deviations from the fleet's ideal schedule (specified by target deployment time, home fleet at-sea time, and deployment rotation time) while satisfying, as best possible, all primary event requirements.

III. MODEL DESCRIPTION

This chapter presents the rationale for modeling the CPSKED problem as a set covering problem. The set covering model and generalizations are discussed and the CPSKED model is developed as an elastic set covering model. The objective function costs and penalties are developed in terms of the CINCLANTFLT policy described in the previous chapter.

A. MODEL SELECTION

Many types of scheduling problems may be solved as set covering or set partitioning problems. The basic formulation is straightforward; however, for practical problems, these formulations typically result in thousands of variables and are considered difficult to solve optimally. For this reason, approximate heuristic methods have been used extensively in solving these problems. Fortunately, a sophisticated large-scale mixed integer linear programming solver, the X System [Ref. 9], permits the efficient solution of many large-scale problems. Bausch [Ref. 3] employed the X System on test problems consisting of several hundred constraints and thousands of variables in his survey of computational techniques for solving large-scale set covering problems; the results were quite favorable. The crude oil tanker problem, Brown, Graves, and Ronen [Ref. 4], in which columns represent possible ship routes and the object is to select the least cost set of routes, contained thousands of variables and was solved using the X System in less than one minute of IBM 3033 CPU time.

Official Navy policy states that "The optimized peacetime employment schedule which has as its objective maximizing combat readiness should always

be the goal and guide." [Ref. 1] Thus schedule optimization is a Navy goal. The existence of a sophisticated, proven, large-scale solver allows formulation of the CPSKED problem as a set covering problem with high expectation of achieving optimal solutions.

B. THE SET COVERING MODEL

Set covering models formulated as integer linear programs have been known and proposed for practical applications for many years. The standard formulation is:

$$\begin{aligned} \min \quad & \sum_{j=1}^J c_j x_j \\ \text{s.t.} \quad & \sum_{j=1}^J a_{ij} x_j \geq b_i \quad i=1, \dots, I \\ & x_j \in \{0,1\} \quad j=1, \dots, J \end{aligned}$$

where

$$a_{ij} \in \{0,1\}, \text{ and } b_i > 0 \text{ and integer.}$$

In this formulation, a minimum cost set of columns from the constraint matrix must be chosen such that that each constraint is satisfied, i.e., "covered" at least b_i times.

In many practical applications, the columns may be partitioned into sets where only one column per set is allowed. For example, a set may consist of all possible schedules for a single ship and exactly one of the schedules in the set must be selected. If there are K such sets, S_1, \dots, S_K , the model may be generalized to admit only one column per set in the final solution. This is accomplished by adding the following constraints:

$$\sum_{j=1}^J \delta_{kj} x_j = 1 \quad k=1, \dots, K$$

where

$$\delta_{kj} = \begin{cases} 1 & \text{if } j \in S_k \\ 0 & \text{otherwise.} \end{cases}$$

The standard formulation may be generalized to admit ranges on the constraints. This generalized set covering problem is:

$$\begin{aligned} \min \quad & \sum_{j=1}^J c_j x_j \\ \text{s.t.} \quad & \sum_{j=1}^J \delta_{kj} x_j = 1 \quad k=1, \dots, K \\ & b_i^- \leq \sum_{j=1}^J a_{ij} x_j \leq b_i^+ \quad i=1, \dots, I \end{aligned}$$

where

$$b_i^+ \geq b_i^- > 0.$$

Note that equality constrained set covering problems, i.e., set partitioning problems, can be formulated this way by setting $b_i^+ = b_i^-$ for all i .

Efficient, reliable solution of set covering models is difficult. The X System is an advanced general purpose large-scale optimization system with special features for solving integer and mixed-integer models. This system employs "elastic" programming techniques [Ref. 10]. Elastic programming assumes that all constraints may be violated at a cost. This technique allows the feasible region to be "stretched," subject to penalty costs, and generally results in more rapid convergence to an optimal integer solution. In an elastic formulation, feasible solutions always exist; the objective, then, is to find a feasible solution that minimizes both the original objective and the sum of the elastic penalties.

The elastic formulation of the generalized set-covering problem is:

$$\begin{aligned}
 \min \quad & \sum_{j=1}^J c_j x_j + \sum_{k=1}^K (p_k^- s_k^- + p_k^+ s_k^+) + \sum_{i=1}^I (p_i^- s_i^- + p_i^+ s_i^+) \\
 \text{s. t.} \quad & 1 - s_k^- \leq \sum_{j=1}^J \delta_{kj} x_j \leq 1 + s_k^+ \quad k = 1, \dots, K. \\
 & b_i^- - s_i^- \leq \sum_{j=1}^J a_{ij} x_j \leq b_i^+ + s_i^+ \quad i = 1, \dots, I. \\
 & x_j \in \{0,1\} \quad j = 1, \dots, J \\
 & s_k^- \geq 0, s_k^+ \geq 0, \text{ and integer} \quad k = 1, \dots, K \\
 & s_i^- \geq 0, s_i^+ \geq 0, \text{ and integer.} \quad i = 1, \dots, I
 \end{aligned}$$

where

p_k^+, p_i^+ = upper constraint violation penalties

p_k^-, p_i^- = lower constraint violation penalties

b_i^+ = upper constraint limit

b_i^- = lower constraint limit.

C. CPSKED PROBLEM FORMULATION

The CPSKED problem is formulated as a generalized elastic set covering problem using the following notation:

Indices:

$k = 1, \dots, K$	(rows) constraints requiring that one schedule column be selected for each ship,
$i = 1, \dots, I$	(rows) event/ship-type requirements,
$l = 1, \dots, L$	(rows) event/ weapon system capability requirements,

$j = 1, \dots, J$	(columns) each representing an individual ship schedule,
$p = 1, \dots, P$	primary schedule events,
$q = 1, \dots, Q$	ship-types,
$w = 1, \dots, W$	weapon system types,
S_k	index set identifying all schedule columns belonging to ship k ,
R_p	index set identifying all event/ship-type requirements belonging to event p ,
R_q	index set identifying all event/ship-type requirements requiring ship-type q ,
V_p	index set identifying all weapon system capability requirements belonging for event p
V_w	index set identifying all weapon system capability requirements requiring weapon system type w .

Data:

$c_j, j \in S_k$	cost of schedule j for ship k .
$\delta_{kj}, j \in S_k, k = 1, \dots, K$	1 if schedule j is for ship k ; 0 otherwise,
$a_{ij}, j \in S_k, i \in R_p \cap R_q$	1 if schedule j assigns ship k to event p as ship-type q ; 0 otherwise,
$\lambda_{lj}, j \in S_k, l \in V_p \cap V_w$	1 if ship k has weapon system w ; 0 otherwise,
$b_i^-, i \in R_p \cap R_q$	minimum number of ships of type q required for event p ,

$b_i^+, i \in R_p \cap R_q$	maximum number of ships of type q allowed for event p ,
$b_l^-, l \in V_p \cap V_w$	minimum number of weapon systems of type w required for event p ,
$b_l^+, l \in V_p \cap V_w$	maximum number of weapon systems of type w allowed for event p ,
$p_k^-, k = 1, \dots, K$	penalty for not scheduling ship k ,
$p_k^+, k = 1, \dots, K$	penalty for assigning more than one schedule to ship k ,
$p_i^-, i \in R_p \cap R_q$	per unit penalty for assigning too few ships of type q to event p ,
$p_i^+, i \in R_p \cap R_q$	per unit penalty for assigning too many ships of type q to event p ,
$p_l^-, l \in V_p \cap V_w$	per unit penalty for assigning too few weapon systems of type w to event p ,
$p_l^+, l \in V_p \cap V_w$	per unit penalty for assigning too many weapon systems of type w to event p .
Decision Variable:	
x_j	1 if schedule j is selected; 0 otherwise.
Logical Variables:	
$s_k^+, k = 1, \dots, K$	greater than 1 if more than one schedule is selected for ship k ; 0 otherwise,
$s_k^-, k = 1, \dots, K$	1 if no schedule is selected for ship k ; 0 otherwise,
$s_i^+, i = 1, \dots, I$	amount by which b_i^+ is violated,

s_i^- , $i = 1, \dots, I$ amount by which b_i^- is violated,

s_l^+ , $l = 1, \dots, L$ amount by which b_l^- is violated,

s_l^- , $l = 1, \dots, L$ amount by which b_l^- is violated.

Formulation:

$$\begin{aligned} \min \quad & \sum_{j=1}^J c_j x_j + \sum_{k=1}^K (p_k^- s_k^- + p_k^+ s_k^+) + \sum_{i=1}^I (p_i^- s_i^- + p_i^+ s_i^+) + \sum_{l=1}^L (p_l^- s_l^- + p_l^+ s_l^+) \\ \text{s. t.} \quad & 1 - s_k^- \leq \sum_{j=1}^J \delta_{kj} x_j \leq 1 + s_k^+ \quad k = 1, \dots, K \\ & b_i^- - s_i^- \leq \sum_{j=1}^J a_{ij} x_j \leq b_i^+ + s_i^+ \quad i = 1, \dots, I \\ & b_l^- - s_l^- \leq \sum_{j=1}^J \lambda_{lj} x_j \leq b_l^+ + s_l^+ \quad l = 1, \dots, L \\ & x_j \in \{0,1\} \quad j = 1, \dots, J \end{aligned}$$

In words, the model is interpreted as: "Choose the minimum cost set of ship schedules such that one schedule per ship is included in the set and most (ideally all) event requirements are satisfied." To produce meaningful planning schedules, the costs and penalty structures are critical to the model. These topics are the subject of the next two sections.

D. SCHEDULE COSTS

This section details the computation of the costs for individual ship schedules, i.e., the c_j values of the CPSKED model. The objective for the CPSKED model is to satisfy the event requirements while providing an equitable rotation of the ships between deployed and home fleet status and providing an

even distribution of the home fleet workload. This objective is decomposed into the following three components based on CINCLANTFLT policy goals:

1. Achieve an ideal time between successive deployments for an individual ship.
2. Maintain an ideal ratio of a ship's deployment time to between overhaul time.
3. Maintain an ideal ratio of a ship's home fleet sea time to home fleet total time.

The first two objectives replace the "equitable rotation" requirement while the third replaces the "even workload" requirement.

Under the model assumptions, an employment schedule that satisfies the event requirements while achieving the ideal times and ratios specified is considered an ideal schedule. Given the ship assets and event requirements for the Atlantic fleet, the likelihood of achieving an ideal schedule is extremely small. To obtain a schedule as close as possible to the ideal, a cost structure measuring the deviations from the ideal schedule is imposed on the problem. The following targets are established for all ships:

- T_1 time (in days) between deployments,
- r_2 target ratio of deployed days to between overhaul days,
- T_2 deployment time (in days) required to achieve ratio r_2 ,
- r_3 target ratio of home fleet sea days to total home fleet days,
- T_3 home fleet sea time (in days) required to achieve ratio r_3

Costs C_{1j} , C_{2j} , and C_{3j} with respect to a particular schedule j are then defined in terms of the targets as follows:

$$C_{1j} = \begin{cases} 0.1 \times (\text{deviation above } T_1) \\ 1.0 \times (\text{deviation below } T_1), \end{cases}$$

$$C_{2j} = \begin{cases} 1.0 \times (\text{deviation above } T_2) \\ 0.1 \times (\text{deviation below } T_2), \end{cases}$$

$$C_{3j} = \begin{cases} 1.0 \times (\text{deviation above } T_3) \\ 0.25 \times (\text{deviation below } T_3). \end{cases}$$

The costs here are functions of deviation in days from the target. In terms of CINCLANTFLT policy, it is more costly to over-employ a unit rather than under-employ a unit. Consequently, costs are relatively reduced when they reflect under-employment of a unit, i.e., more time between deployments, less deployed time, or less home fleet sea time.

The *linear cost* of a schedule j is defined to be the sum of the three cost functions :

$$C_j = C_{1j} + C_{2j} + C_{3j}.$$

This column cost is intuitively appealing since it can be viewed as a measure of the total deviation in days from an ideal schedule for a particular ship. The sum of the linear costs over all ships indicates a measure of the deviation in days for the fleet employment schedule from an ideal schedule.

Frequently there will be insufficient assets of a given ship-type to satisfy the event requirements. When this occurs, ships of a different type are generally substituted to satisfy the shortfall. The acceptability of ship substitutions depends on the mission requirements for the given event. In this model, substitutions are allowed at an increased cost. Acceptable substitutions are part of the event input data, e.g., for a given event it may be acceptable to substitute an FFG for a DDG with an acceptability factor of 0.8. The acceptability factor is a measure of how well the substituting ship can perform the duties of the

required ship for the particular event and lies in the range $(0,1]$. The acceptability factor is used to adjust the linear cost of a schedule column containing substitution assignments. If there are no substitutions, the acceptability factor is considered to be 1.0 and the linear cost for the column is as described above. If there are substitutions, then the linear column cost is divided by the average of the acceptability factors for the events contained in the schedule column. Then, for two similar columns, one with substitutions and one without, the costs of the column with substitutions will be greater with the amount of the difference a function of the acceptability of the substitution. This procedure allows the model to discriminate between substitutions and primary assets and keeps substitutions to a minimum level.

Though appealing, the linear cost, adjusted for substitutions, may result in poor decisions if used directly in the model. The problem is illustrated by the following example:

Suppose ships A and B have schedules with costs of 50 and 50 respectively. If ship A and B also have schedule columns with costs 0 and 100 respectively which satisfy the same combined set of event requirements, then the model will not differentiate a preference between the first cover (cost 100) or the second cover (cost 100). Part of the scheduling objective is to distribute the workload equitably over all fleet assets, hence, when costs are equal, the model should be capable of selecting the cover that distributes the costs over the most ships.

To avoid this problem, the squares of the adjusted linear costs are used in the model. This cost allows the model to resolve ties by spreading the cost over the greater number of ships.

All components of a ship's column cost are computed with regard to the ship's current employment cycle. This requires a knowledge of the following historical information for each ship:

- D_1 total days in the current operational phase,
- D_2 total deployed days in the current operational phase,
- D_3 total home fleet sea days in the current operational phase,
- D_4 last deployment completion date.

The cutoff date for this information is the last day prior to the model planning period. If a ship has not deployed since beginning its operational phase, its last deployment completion date is set to the date the ship last completed overhaul or was commissioned.

Column cost computation is described in the following equations:

Terms:

- c_j model column cost,
- C_j linear column cost,
- C_{1j} time between deployment cost,
- C_{2j} deployment cost,
- C_{3j} home fleet sea cost,
- α_{ij} substitution acceptability factor,
- $\bar{\alpha}_j$ column average acceptability factor,
- t_1 time between deployments,
- t_{2i} deploy time for event i ,
- t_{3i} home fleet sea time for event i ,
- T_1 time between deployment target,
- T_2 deploy time target,
- T_3 home fleet sea time target,
- r_2 deploy time target ratio,
- r_3 home fleet sea time target ratio,
- D_1 starting total days in operational phase,
- D_2 starting total deployed days,
- D_3 starting total home fleet sea days,
- D_4 last deployment completion date,

- d_1 total days in operational phase,
- d_2 total deployed days,
- d_3 total home fleet sea days,
- d_4 last deployment completion date,

- N ship non-operational days for the planning period (generally overhaul periods),
- X slack operating days for ship-type training and individual ship exercises.

Counters:

$$d_1 = D_1 + 365 - N$$

$$d_2 = D_2 + t_{2i}$$

$$d_3 = D_3 + t_{3i}.$$

Targets:

$$T_1 = 360 \quad (\text{may be varied for each ship-type})$$

$$T_2 = r_2 d_1$$

$$T_3 = r_3(d_1 - d_2).$$

Cost formulas:

$$C_{1j} = \begin{cases} 0.1(T_1 - t_1) & \text{if } T_1 \geq t_1, \\ t_1 - T_1 & \text{if } T_1 < t_1, \\ 0 & \text{if event is in progress at the beginning} \\ & \text{of the planning period.} \end{cases}$$

$$C_{2j} = \begin{cases} T_2 - d_2 & \text{if } T_2 \geq d_2, \\ 0.1(d_2 - T_2) & \text{if } T_2 < d_2. \end{cases}$$

$$C_{3j} = \begin{cases} T_3 - d_3 & \text{if } T_3 \geq d_3, \\ 0.25(d_3 - T_3) & \text{if } T_3 < d_3. \end{cases}$$

$$\bar{\alpha}_j = \sum_{i: a_{ij} \neq 0} \alpha_{ij} / \sum_i a_{ij}$$

$$C_j = (C_{1j} + C_{2j} + C_{3j}) / \bar{\alpha}_j$$

$$c_j = C_j^2$$

E. PENALTIES

In the elastic formulation of the model, penalties can be categorized as either model disruption penalties or goal violation penalties. When violation of an inelastic constraint has no physical interpretation, the penalty for violating the constraint is a model disruption penalty; these penalties should be sufficiently small to allow reasonable relaxation of the feasible region, yet great enough to enforce the constraint in the final solution. When a constraint can be violated at a cost in the final solution, the constraint is actually a goal and the penalty is a goal violation penalty.

In the CPSKED problem, the first set of constraints require that exactly one schedule column be selected for each ship. The second set of constraints requires that the correct force composition be assigned for each event. The third set of constraints requires that correct set of weapon system capabilities is assigned for each event. The associated ranges and penalties for these sets of constraints are assessed separately.

1. Ship-Schedule Constraints

Since exactly one schedule is desired for each ship, the upper and lower ranges on the ship-schedule constraints are both set to one. Violation of the upper range implies that a ship would receive more than one schedule for the planning period. A ship cannot be employed in different locations simultaneously; hence, the upper range must not be violated in the final solution. The penalty then is a model disruption penalty that increases problem elasticity while enforcing the upper range on the constraint. A ship schedule cost is measured in terms of days deviation from an ideal ship schedule. Schedule costs beyond a certain limit, typically 200-300 days deviation, would be

counterproductive to maintaining a high state of combat readiness. An upper bound on this limit of 1000 days deviation is used to establish the model disruption penalty. The CPSKED objective function is in terms of days deviation squared, thus the penalties must also be in days deviation squared and the resulting penalty is 1.0×10^6 days deviation squared. Any combination of columns for a particular ship will cost more, including penalty, than any single column for the ship and consequently, multiple schedules will not be selected in any optimal solution.

Violation of the lower range on a ship-schedule constraint corresponds to not scheduling that ship. The lower penalty, then, should be the price at which it is acceptable to allow the ship to remain idle throughout the planning period. In the CPSKED model, the "idle" price is computed for each ship, this price is equivalent to the column cost for a "do nothing" column. The "idle" price squared is then used as the penalty for violating the lower range of the ship-schedule constraints.

2. Event Requirement Constraints

In the CPSKED model, the events are CINCLANTFLT commitments and the event requirement constraints can be interpreted as goals to meet those commitments. It may not be possible to meet these goals at any reasonable cost. The penalties associated with these constraints are goal violation penalties.

The lower range b_i^- on an event requirement constraint corresponds to the minimum number of ships of a particular type required for the event. Event values are assumed to be related to the event duration and deployment status. Generally, short home fleet sea events are more easily canceled or rescheduled than long duration deployed events and consequently receive a lesser value in the

schedule planning process. In the CPSKED model the event values are defined to be the duration of the home fleet sea days and/or the deployed days contained in the event. The lower penalty p_i^- is a price above which the cost of committing additional assets to the event exceeds the value of the contribution of those assets. In this model, the lower penalty is a function of the event value and may be adjusted within the program.

Situations arise where a ship would be under-employed if all minimum event requirements b_i^- are met exactly. Under these circumstances, it may be desirable to schedule the ship for some events in excess of minimum event requirements in order to maintain training and proficiency for the ship. To allow for this possibility, the upper range b_i^+ for all event requirements may be set above the minimum requirement. In most instances, ship assets will be in short supply and the lower range will be binding. The upper penalty p_i^+ , in effect when the upper range is exceeded, is a function of the event value and may be adjusted within the program.

3. Force Weapon System Capability Constraints

Frequently, primary events may require a specified set of force weapon system capabilities. Weapon system capabilities are not necessarily unique to ship types and hence, the force system capability requirements may be satisfied by various mixes of ships. Penalties for violating these constraints are related to the additional value a particular weapon system contributes to an event's mission and consequently should be input data under the scheduler's control. These penalties should be high enough to enforce the constraints but less than event/ship-type penalties since a weapon system contributes less than an entire unit to the event's mission. In this prototypic implementation, these penalties

were all set to 1,000 (lower) and 0 (upper). These penalties worked well in the model; however, a more thorough knowledge of mission requirements and system contributions would enable improvements.

IV. PROBLEM GENERATION

Solving the CPSKED problem consists of four steps; problem formulation, problem generation, problem solving, and report writing. In this chapter, the second step, problem generation is discussed. In the set covering formulation each of the variables represents a candidate schedule. A primary advantage of this formulation is that only those schedules that are viable need be included in the problem, e.g., time restrictions, cost limits and other real-world constraints may be used in the problem generator to reduce the size of the problem sent to the solver. In a complete set covering problem with m inequality constraints, there are $2^m - 1$ variables or columns. Complete set covering problems rapidly become very large and consequently become difficult or impossible to solve even with the best of solvers. In practical applications, many columns in the complete set will have no usable real-world interpretation with respect to the application. Other columns may violate restrictions on time, speed, distance, costs, etc. To reduce the size of the problem that is ultimately sent to the solver, the column generator should incorporate as much of the column feasibility criteria and real-world restrictions as possible. In the following sections, the techniques used to generate the CPSKED columns are discussed. Since there is a one-to-one correspondence between ship schedules and model columns, the terms "schedule" and "column" are used interchangeably.

A. GENERATING FEASIBLE SCHEDULES

The following three rules are used to determine whether or not a schedule for a particular ship is feasible:

- Rule 1. A unit must be of the proper type, or an allowable substitute, to satisfy an event requirement constraint.
- Rule 2. A unit may not participate in primary events when the unit is in a non-operational status.
- Rule 3. A unit cannot be participate in more than one primary event at any given time.

These rules are used to generate all feasible ship schedule as follows:

For each ship k perform the following steps:

- Step 1. Determine the ship-type q and, using rule 1, select all event requirement constraints that demand type q units or allow type q units as substitutions. This "potential ship-event list" is the list of events that ship k could potentially participate in.
- Step 2. Determine the ship non-operational periods from input data and, using rule 2, compute the time intersection of each event in the "potential ship-event list" with the non-operational periods. If the time intersection is not null, delete the event from the "potential ship-event list." The resulting list is the "ship-event list."
- Step 3. Construct a schedule network as follows: Define a starting node, s , and connect this node to all events in the ship-event list. Using rule 3, connect additional arcs between event pairs if the time intersection of the events in the pair is null; the direction of the arc is from the earlier event to the later event.
- Step 4. Let v correspond to an event in a schedule, the set of all directed $s-v$ paths for all v in the network corresponds to the set of all feasible schedules for the ship. Enumerate each $s-v$ path j and set column coefficients: (a) $a_{ij} = 1$ if i is on the $s-v$ path; (b) $\delta_{kj} = 1$; (c) $\lambda_{lj} = 1$ if ship k satisfies part of event/weapon system capability requirement l ; and (d) 0 otherwise.

In the CPSKED column generation program, event requirement inputs may be specified by either ship-type or ship hull number. When a scheduler knows *a priori* that a ship must participate in a certain event, the requirement should be input by hull number. The column generator then forces all columns for that hull number to contain the event. Additionally, if a type requirement demands

n units and all n units are specified by hull number, then only those units will contain the event in their ship-event network, i.e., only those units will be considered for satisfying the event/ship-type requirement. Thus column reductions will occur if all units for a specific type requirement are specified by hull number. This is equivalent to fixing assignments in the schedule. Events in progress at the beginning of the planning period should be fixed in this manner. Also, any requirements that must be satisfied by a particular unit should be fixed to ensure the desired results and to reduce the size of the problem.

The CPSKED column generator allows ship-type substitutions to be specified, at a cost, for each type requirement. If there are n of the required ship-type and m of the substitution ship-type, then there will be $n + m$ candidates available to satisfy the requirement, and a consequential increase in the number of columns. Allowable substitutions should be used sparingly and only where tactically feasible, e.g., a carrier would never substitute for a frigate and a frigate would probably never substitute for a cruiser. Substitution strategy may have a dramatic effect on the number of feasible columns generated.

B. COLUMN REDUCTION

The number of columns produced by the method described above is much less than the $2^I - 1$ combinations which would be produced by a naive generator. Nevertheless, the number of columns can grow very large. Many of these columns may correspond to unit schedules that are unacceptable because of excessive cost. Excessive cost corresponds to severe over-employment of the unit and is counterproductive to the maintenance of high fleet readiness.

After each schedule column is generated, a cost for that column is computed. The cost represents a measure of the deviation from the ideal

individual ship schedule. For each of the component costs, limits may be established beyond which the schedule is deemed completely unacceptable. If the cost of a column exceeds these limits, it is not included in the problem. The CPSKED column generation program accepts the following limiting parameters by ship-type:

- Maximum home fleet sea cost,
- Maximum deployment cost,
- Maximum time between deployment cost,
- Maximum column cost.

If an event requires a specific ship by hull number, then that event becomes mandatory for the ship; the cost limits are ignored for the column that contains only mandatory events. Significant reductions in the number of columns sent to the solver are possible using this cost limiting approach.

V. IMPLEMENTATION AND RESULTS

The CPSKED model has been implemented at the Naval Postgraduate School. Input data for testing this implementation has been extracted from the Atlantic Fleet projected annual schedule for calendar year 1983. The testing results indicate that high quality schedules are produced efficiently. Schedule quality is based on comparisons of the CPSKED schedule and the CINCLANTFLT schedule. Model efficiency is discussed in terms of computational experience based on four model runs.

A. COMPUTER PROGRAMS

The CPSKED model has been implemented on an IBM 3033 AP computer system under the CMS operating system. CPSKED consists of three parts; the column generator, the solver, and the report writer.

1. Problem Generator

The CPSKED problem generator is written in ANSI standard FORTRAN 77 and compiled by IBM VS FORTRAN. The program uses a Ship Data file and an Event Data file for input. The program produces an unformatted file which is read directly by the solution driver; this file represents the CPSKED problem in a compact data format suggested by Bausch [Ref. 3].

2. Problem Solver

The solver consists of a problem driver, XSCOV, and several subroutines. The X System solver routines are written in Level 66 FORTRAN and compiled by the IBM FORTRAN IV H (Extended) compiler. The solver employs many advanced features including hypersparse data representation,

complete constructive degeneracy resolution, basis factorization, and elastic range constraints. The X System may be tailored to specific models to form the computational foundation for specialized application packages. In this development, the CPSKED programs have not been integrated with the solver to take full advantage of the solver's capabilities. In the CPSKED implementation, the solver generates a compact data file representing the CPSKED solution; this file is used as an input file to the CPSKED report writer. The driver, XSCOV, also produces a condensed output report containing solution characteristics and computational statistics for the problem solution.

3. Report Writer

The CPSKED report writer is written in ANSI standard FORTRAN 77. The program uses the Ship Data file, Event Data file, and schedule solution file as inputs and produces the following reports:

- Ship Statistic Report;
- Ship Schedules Report;
- Event Force Assignment Report.

Samples of the input data files and the CPSKED reports are included in the Appendices.

B. TEST DATA

The model has been tested using actual data from the Atlantic Fleet for calendar year 1983. Model input consists of a ship data input file and an event data input file. Sample input data files are included as Appendices A and B. Scheduling parameters, or goals, are set within the column generation program.

1. Ship Data

The Atlantic Fleet carrier and surface combatant assets for the calendar year 1983 consisted of the ships listed in Table 1.

TABLE 1
1983 Atlantic Fleet Combatants

	Type	Number
Aircraft Carriers	CV/CVN	9
Guided Missile Cruisers	CG/CGN	14
Guided Missile Destroyers	DDG	23
Destroyers	DD	17
Guided Missile Frigates	FFG	19
Frigates	FF	29
Total		111

Non-operational periods, overhaul etc., and historical data for these assets are known and included in the ship input data file. The requirement to select exactly one schedule for each ships results in 111 schedule selection constraints.

2. Event Data

All extended operations and major exercises involving surface combatant units were extracted from the CINCLANTFLT annual schedule resulting in the event list displayed in Table 2.

A primary event is composed of a collection of sub-events; each of these sub events corresponds to an employment term (EMPTERM) used in the Atlantic Fleet Schedule. Each sub-event is designated as deployed time, home fleet sea time, or home fleet inport time. The primary event, MED 2-83, is used as an example, see Table 3.

TABLE 2.
1983 Primary Event List

Extended Operations	Major Exercises
MED 1-83	COMPTUEX 2-83
IO 1-83	SOLID SHIELD 83
MEF 1-83	OCEAN SAFARI 83
MEF 2-83	COMPTUEX 3-83
SNFL 1-83	COMPTUEX 4-83
IO 2-83	COMPTUEX 1-84
MED 2-83	
MEF 3-83	
SNFL 2-83	
UNITAS	
MEF 4-83	
MED 1-84	

(listed in order of event start time)

TABLE 3.
MED 2-83 Sub-events

	EMPTERM	START	END	CODE
Primary event:	MED 2-83	069	355	
Sub-events:	EXER (Readex 1-83)	069	092	S
	POM	093	122	I
	ENR (Transit)	123	133	D
	OPCON	134	315	D
	ENR (Transit)	316	325	D
	LVUPK (Stand down)	326	355	I

codes: D - Deployed time,
I - Home fleet in port time,
S - Home fleet sea time.

A primary event requires a specific force composition, with possible allowance for substitution of assets. These requirements result in the event/ship-type constraints. Typical requirements, based on the MED 2-83 example, are listed in Table 4.

TABLE 4.
MED 2-83 Ship-Type Requirements

Type	Hull	Substitution	Number
CV/CVN	69	none	1
CG/CGN	any	DDG, $\alpha = 0.7$	2
DDG	any	DD, $\alpha = 0.8$	2
DD	any	none	2
FFG	any	FF, $\alpha = 0.7$	3
FF	any	none	3

Force weapon system capability requirements are based on current requirements for forces deploying to the Mediterranean, Middle East, and Indian Ocean. Typical requirements using the MED 2-83 example are listed in Table 5.

TABLE 5.
MED 2-83 Capability Requirements

System	Number
AAW Missile (SM-1/ER)	2
AAW Missile (SM-1/MR)	4
AAW Radar (SPS-48)	3
Data Link (NTDS)	4
Passive Sonar (TASS/TACTAS)	3
ASW Helicopter (LAMPS)	3
Guns (5in/54)	4

The 1983 primary events result in a total of 73 event/ship-type constraints. Force weapon system capability requirements result in 44 additional constraints.

3. Scheduling Parameters

The parameters listed in Table 6 represent the scheduling policy goals and cost limits used in the model runs. These parameters may be modified in the problem generator.

TABLE 6.
Scheduling Parameters

	CV/CVN	CG/CGN	DDG	DD	FFG	FF
T_1	360	360	360	360	360	360
r_2	.33	.33	.33	.33	.33	.33
r_3	.33	.33	.33	.33	.33	.33
Max C_1	120	120	120	120	120	120
Max C_2	180	180	120	120	90	90
Max C_3	90	90	60	60	45	45
Max C_j	300	180	150	150	120	120

C. SCHEDULE QUALITY

CPSKED captures the essence of CINCLANTFLT scheduling policy and provides an optimum schedule with respect to that policy. The objective costs, including penalty costs, indicate the overall quality of a schedule, e.g. a schedule with a total objective value of zero is one that satisfies all requirements and exactly achieves all of the CINCLANTFLT policy goals.

The CINCLANTFLT annual schedule did not contain projected ship assignments for all projected primary events, e.g., UNITAS and several exercises were scheduled with ship assignments indicated "DTMD" for "to be determined." To place the CINCLANTFLT schedule on an equal basis with CPSKED for conducting comparisons, all known CINCLANTFLT ship assignments were fixed and CPSKED was run to optimize the remaining part of the schedule. The

result is CINCLANTFLT's annual schedule with all "DTMDs" optimally assigned. Table 7 lists the schedule summary data used to compare this CINCLANTFLT schedule to the CPSKED schedule.

TABLE 7.
CINCLANTFLT vs. CPSKED

	CINCLANTFLT	CPSKED	% IMPROVEMENT
<i>-Objectives -</i>			
Cost:	1,472,500	446,700	70%
<i>-Penalties -</i>			
<i>-violations -</i>			
Sched selection:	0	0	0%
Event/Ship-type:	0	0	0%
Weapon Capabilities:	11	9	18%
<i>-Unit Costs -</i>			
<i>-mean (std.dev.)-</i>			
Total (C_j):	48.2(57.3)	42.7(49.0)	11%(14%)
TBD (C_{1j}):	44.9(43.9)	34.7(28.9)	23%(34%)
DEP (C_{2j}):	25.9(40.4)	24.5(40.1)	5%(1%)
SEA (C_{3j}):	3.9(4.4)	2.9(3.3)	26%(25%)
<i>-Unit Statistics -</i>			
TBD (target 360):	329(142)	344(103)	5%(27%)
DEP Ratio (target .33):	.33(.10)	.34(.09)	- 3%(10%)
SEA Ratio (target .33):	.30(.06)	.30(.05)	0%(16%)

The CPSKED model reflects a 70% improvement in quality and also violates fewer weapon system capability goals. Average individual unit costs are not only reduced, they are spread more equitably over the ships as indicated by reduced standard deviations.

A model can never capture all of the criteria involved in scheduling navy ships and, consequently, the full magnitude of improvement indicated by this

comparison may not be achieved. However, a human scheduler can neither evaluate all of the scheduling combinations considered by the model, nor can he hope to compute measures of effectiveness with any precision. Significant scheduling improvements can be achieved by teaming the human scheduler and the model together.

After making an initial reference run of the model, the human scheduler may add constraints or "what-if" questions to the model by fixing specific event/ship assignments. The model should be run again producing an optimal schedule subject to the newly imposed restrictions. The scheduler must then determine whether the restrictions are justifiable in terms of the increased costs. Thus, inter-run comparisons provide a means for developing optimal schedules and for conducting "what-if" analysis. Geoffrion and Powers remarks on inter-run comparisons with distribution planning models apply here as well.

It is our repeated observation that the motives for making inter-run comparisons are so overwhelming that, in practice, comparisons ... are made and conclusions drawn even when a heuristic (suboptimal) rather than optimizing procedure is used....The importance of inter-run comparisons should not be underestimated. They are needed to justify conclusions reached with the help of the model by (a) exploring uncertain assumptions, (b) studying the impact of alternative futures, and (c) measuring the performance differences between the leading alternatives. ...If the solver is heuristic in character, such comparisons will be very unreliable because comparing two error-prone solutions greatly magnifies the relative error. [Ref. 2]

The best human schedulers will always produce suboptimal schedules. The quality gap between the CINCLANTFLT and CPSKED schedules indicates considerable room for improvement. Narrowing the gap demands optimization support, such as CPSKED, and results in more efficient utilization of fleet assets.

D. COMPUTATIONAL RESULTS

Computational results are discussed in terms of problem characteristics, problem size, and model execution times. The model was run under the following conditions:

1. CPSKED(NS) without substitutions;
2. CPSKED(SU) with substitutions and unlimited costs;
3. CPSKED(S) with substitutions and cost limits;
4. CPSKED(CLF) with CINCLANTFLT fixed assignments.

Run 1, without substitutions, was made to establish a reference objective value and determine if all events could be satisfied without substitution. Run 2, with selected substitutions and no cost limits was made to demonstrate the reduction in problem size that may be achieved by including cost limit constraints in the problem generator. Run 3 was made to demonstrate the effect of allowing ship-type substitutions. Run 4 includes all fixed assignments from the CINCLANTFLT annual schedule. Results of the runs are summarized in Table 8.

1. Characteristics

In each run there are 111 ship-schedule selection constraints, 73 event/ship-type constraints, and 44 force weapon system capability constraints. There are 105 ships operational for some period during the planning year, the remaining 6 ships are not operational at any time during the year. Events in progress at the beginning of the year and carrier participation in extended operations are fixed assignments in all runs.

2. Problem Size

Problem size in terms of the number of columns and non-zero elements sent to the solver is a function of the number of substitutions allowed, the number of assignments fixed, the total number of constraints, and the cost limits imposed in the problem generator.

TABLE 8.
CPSKED Results

	Run 1 CPSKED(NS)	Run 2 CPSKED(SU)	Run 3 CPSKED(S)	Run 4 CPSKED(CLF)
<i>- Characteristics -</i>				
Total Ships:	111	111	111	111
Operational Ships:	105	105	105	105
Total Events:	19	19	19	19
Allowed Subs:	no	yes	yes	yes
Cost Limits:	yes	no	yes	yes
<i>- Objectives -</i>				
cost:	395,200	427,000	446,700	1,472,500
<i>- Penalties -</i>				
Schedule Selection:	0	0	0	0
Event/Ship-type:	4,144,000	0	0	0
Weapon Capability:	10,000	7,000	9,000	11,000
Total:	4,549,200	434,000	455,700	1,483,500
<i>- Problem Size -</i>				
Rows:	228	228	228	228
Columns:	4,109	15,193	10,723	3,984
Non-Zeros:	19,019	84,247	55,404	19,092
<i>- Run Times -</i>				
<i>-(in cpu seconds)-</i>				
Generator:	2.3	8.3	6.2	2.4
Solver:	23.0	172.8	113.0	22.6
Reports:	0.6	0.7	0.7	0.7

Substitutions dramatically increase the problem size as indicated by a comparison of runs 1 and 3; however, the event/ship-type penalties observed in run 1 indicate that all requirements could not be satisfied without substitutions. Commitments must be met, and consequently, substitutions are necessary to avoid event/ship-type penalties.

Fixing schedule assignments that are known *a priori* will significantly decrease the problem size; however, fixing assignments can be expected to increase the costs and may increase the number of goal violation penalties. Compare runs 3 and 4.

The number of event/ship-type constraints will influence the number of columns generated because more events are added to the event list used to generate the columns. However, the addition of weapon capability constraints only increases the number of rows in the problem.

The inclusion of cost limits in the problem generator results in a problem size reduction of approximately 30% with little degradation in the cost objective, compare runs 2 and 3.

3. Execution Times

Total execution time for model runs consists of generation time, solution time, and reporting time. To effectively employ CPSKED as a decision support system requires rapid execution. Generation and reporting time are relatively insignificant when compared to solution time. Solution time is influenced by the problem size, problem penalties, and the techniques employed by the solver. The solution times observed in this study compare very favorably with solution times for other large-scale set covering problems. [Refs. 3,4, and 11]

VI. CONCLUSIONS AND RECOMMENDATIONS

This study has demonstrated that optimization techniques can produce high quality annual fleet employment schedules efficiently. Response times are short enough to permit using this model in an interactive schedule planning system. Refinements in the implementation of this model can further reduce solution times.

The CINCLANTFLT versus CPSKED schedule comparisons indicate there is room for improving fleet employment schedules. Optimization models similar to CPSKED can become powerful management tools for developing, refining, and maintaining employment schedules.

An optimization model provides a means for considering "all" alternatives to determine the "best" schedule subject to the constraints supplied to the model. This schedule may then be used as a reference for comparing alternate schedules that may include additional criteria not evident in the initial model run. Because of the relatively fast response times, this process may be conducted iteratively until a final acceptable annual schedule is developed. The optimization model ensures that costs are minimized. The scheduler, or decision maker, must decide whether the additional criteria are justifiable in terms of the resulting increased costs. Thus, the model provides the decision maker with the capability of producing high quality optimum schedules that satisfy, or at least consider, all scheduling criteria.

In its present state of development, the CPSKED implementation is not an end-user product. It does not possess a user-friendly front end and has not been

fully integrated with the solver. Input data requirements are extensive and presently require fixed formatted files. An end-user implementation should include an interactive front end for generating event requirement input. The front-end should incorporate "canned" requirements that can be edited for recurring events. The model should also have access to a data base for extracting and updating the ship input data. Integration of the problem generator and the solver can reduce file handling and exploit more of the X System's capabilities to reduce overall execution time.

The model development in this study has focused on scheduling combatants to primary events. The model may be applied to other primary event scheduling problems, e.g., amphibious forces, service forces, etc., by changing the input data files and scheduling parameters.

Navy doctrine states that "The optimized peacetime employment schedule that has as its objective maximizing combat readiness should always be the goal and guide." CPSKED, or a similar optimizing decision support system, can, and should, be used to assist schedulers in achieving that objective.

APPENDIX A

SAMPLE EVENT INPUT DATA

Card Type	Card Columns	Data Description
All	1	Card type M = Major event card S = Sub-event card H = Hull requirement card T = Ship-type requirement card W = Weapon system requirement card N = Hull specification card
M	2-4 5-26 27-30 31-34	Event number Event name Julian start date Julian completion date
S	2 3 4-12 13-28 29-43 44-63 64-67 68-71	Event code E = Major employment C = Concurrent employment Status code S = Home fleet at-sea operations D = Deployed operations Employment term (EMPTERM) Location term Supplemental information Remarks Julian start date Julian completion date
H	2-14	Six 2 digit codes indicating the number of ships of types 1 thru 6 required by hull number. For each non-zero field an N card is required.
T	2-13	Six 2 digit codes indicating the number of ships of types 1 thru 6 required by ship-type. Does not include ships required on H card.
W	2-19	Up to nine 2 digit codes indicating the number of weapon systems of types 1 thru 9 required.
N	2-3 4-39	2 digit code indicating ship type Up to nine 4 digit ship hull numbers, the number of fields used must correspond with the number indicated on the H card for the corresponding ship type.

ship types	1 = CV/CVN
	2 = CG/CGN
	3 = DDG
	4 = DD
	5 = FFG
	6 = FF
weapon systems	1 = AAW missile systems SM1-ER
	2 = AAW missile systems SM1-MR
	3 = AAW Radar system SPS-48
	4 = Data link system NTDS Link-11
	5 = Passive sonar system TASS/TACTAS
	6 = Helo capability LAMPS
	7 = 5"/54 Gun system

FILE: EVENTLG DATA

A1

EVENTLG (CP SKED)			
MO01MED 1-83	30013171		
SE OPCON	CINCUSNAVFUR		
SCD DEPLOY		MED 1-83	30013130
SE ENR CCUS			30013140
SE LVUPK			31313140
H01C202010205			31413170
T000C000000000			
W02C403040303J4			
NO1C067			
NO2C0410040			
NO3C100037			
NO40544			
NO5C0080016			
NC61C981093104310561090			
MO02IO 1-83	30013183		
SE OPCON	CINCPACFLT		
SCD DEPLOY		IO 1-83	30013143
SE ENR CCUS			30013153
SE LVUPK			31443153
HC1C1C1000001			31543183
T000C000000000			
W01C200020202J0			
NO1C066			
NO20C19			
NO30043			
NC61C44			
MO03MEF 1-83	30013105		
SE OPCON	COMIDEAST FOR		
SCD DEPLOY		MEF 1-83	30013064
SE ENR CCUS			30013075
SE LVUPK			30653075
H00C00C1010000			30763105
T000C000000000			
W0000000010001J0			
NO30023			
NO40578			
MO04MEF 2-83	30013213		
SE ENR ROTA			30013030
SCD DEPLOY		MEF 2-83	30313040
SE ENR CCUS	COMIDEAST FOR		30313254
SE LVUPK			30413245
H00C00C10100			32463254
T0000000000000			32553284
W0000000010001J0			
NO40563			
NO50007			
MO05SNFL 1-83	30013242		
SE ENR			30013010
SCD DEPLOY	STANAVFORLANT	SNFL 1-83	30013211
SE ENR CCUS			30103201
SE LVUPK			32023211
H0000000010000			32123242
T000C000C00000			
W040374			
MO06IO 2-83	30313285		
SE ENR ROTA			30313061
SCD DEPLOY		IO 2-83	30623071
SE ENR CCUS	CINCPACFLT		30623255
SE LVUPK			30713246
HC1C100C00000			32463255
T00C001000001			32563285
W01C200020202J0			
X00C000690000			
NO1C070			
NC20C39			
MO07MED 2-83	30693355		

FILE: EVENTLG DATA A1

S	SREADEX	CARIBBEAN SEA	01-83			30693092
S	POM					30933122
S	ENR	ROTA				31233133
S	CDDEPLOY					31233135
S	OPCON					31333135
S	ENR	CONUS		CINCUSNAVELR	MED 2-83	33163325
S	LVPK					33263355
H	CO	00000000				
T	CO	202020303				
X	CO	40304030304				
X	CO	0027383557				
N	010069					
S	COMPTUEX	2-83	30953112			
S	COMPTUEX	02-83				
H	CO	0000000000				30953112
T	CO	202020303				
H	CO	009MEF 3-83	31073303			
S	POM					
S	ENR	ROTA				31073136
S	CDDEPLOY					31373146
S	OPCON					31373273
S	ENR	CONUS		COMIDEASTFOR	MEF 3-83	31473163
S	LVPK					32643273
H	CO	0000000000				32743303
T	CO	0000010001				
X	CO	000001000110				
X	CO	0048006800				
M	010SOLID SHIELD 83		31193131			
S	EXEXER	ATLANTIC CCEAN			SOLID SHIELD 83	31193131
H	CO	0000000000				
T	CO	202020202				
X	CO	0027383648				
X	CO	0000006859				
M	010SNFL 2-83		31403365			
S	POM					
S	ENR					31403170
S	CDDEPLOY					31713180
S	OPCON					31713365
S	ENR	CONUS		STANAVFORLANT	SNFL 2-83	31613355
H	CO	0000000000				33553365
T	CO	0001000000				
X	CO	0000293738				
M	012CCEAN SAFARI 83		31483198			
S	EXEXER	ATLANTIC CCEAN			UNITED EFFORT	31483157
S	EXEXER	NORTH ATLANTIC			OCEAN SAFARI 83	31583168
S	EXEXER	NORTH ATLANTIC			BALTOPS 83	31803188
S	ENR	CONUS				31893198
H	CO	0000000000				
T	CO	201020200				
X	CO	0027383647				
N	010067					
S	COMPTUEX	3-83	31523168			
S	COMPTUEX	03-83				
H	CO	0000000000				31523168
T	CO	202020303				
M	014UNITAS		31523365			
S	POM					
S	OPCON					31213151
S	CDDEPLOY					31523344
S	LVPK					31523344
H	CO	0000000000				33453365
T	CO	0001010001				
X	CO	0049396948				
M	015MEF 4-83		31663365			
S	POM					
S	ENR	ROTA				31663195
S	CDDEPLOY					31963205
S	OPCON					31963355
S	ENR	CONUS		COMIDEASTFOR	MEF 4-83	32063345
S	LVPK					33463355
H	CO	0000000000				33563365
T	CO	0000010001				

FILE: EVENTLG DATA

A1

WC0C00001000130		
X00CC48C06800		
M016COMPTUE X 4-83	32213238	
SES COMPTUEX	04-83	32213238
HC0C00C00000		
T00C202020303		
M01710 1-84	32413365	
SE POM		
SE ENR ROTA		32413270
SCD DEPLOY		32713281
SE OPCON	CINCPACFLT	32713365
H00C000000000		32823365
TC0C101000001		
WC1C200C202020		
X00C000376900		
M018MED 1-84	32443365	
SES READEX	02-83	32443263
SE POM		32643293
SE ENR ROTA		32943303
SCD DEPLOY		32943365
SE OPCON	CINCUSNAVEUR	33043365
HC10000000000		
TC0C202C20303		
W02C4030403034		
X000027383547		
X000C00006900		
NC10C62		
M019COMPTUE X 1-84	33343349	
SES COMPTUEX	01-84	33343349
HC0C00C00000		
T00C202020303		

APPENDIX B

SAMPLE SHIP INPUT DATA

Card Column	Data Description
1-2	Ship-type code (1 thru 6)
3-6	Ship-type designation (CV/CVN, CG/CGN, DDG, DD, FFG, FF)
7-10	Ship hull number
11-33	Ship name
34-37	Overhaul or precom start date (current planning period)
38-41	Overhaul or precom completion date
42-45	Non operational start date (except overhaul)
45-48	Non operational completion period
49-52	Total days since last overhaul or commissioning thru the start of the current planning period.
53-56	Total deployed days since last overhaul thru the start of the current planning period.
57-60	Total home fleet operational days since last overhaul thru start of current planning period.
61-64	Total home fleet at-sea days since last overhaul thru start of current planning period.
65-68	Date last deployment completed or last day before planning period is ship is deployed or overhaul completion date or commissioning date.
69-78	weapon system indicators 1=installed, 0=not installed.
ship types	1 = CV/CVN 2 = CG/CGN 3 = DDG 4 = DD 5 = FFG 6 = FF
weapon systems	1 = AAW missile systems SM1-ER 2 = AAW missile systems SM1-MR 3 = AAW Radar system SPS-48 4 = Data link system NTDS Link-11 5 = Passive sonar system TASS/TACTAS 6 = Helo capability LAMPS 7 = 5"/54 Gun system

LANTFLT COMBATANTS	
01CV	0043N0300CORAL SEA
01CV	0059J03359FORRESTAL
01CV	0060N03360OSARATOGA
01CV	0062N03362INDEPENDENCE
01CV	0066N03366AMERICA
01CV	0067N03367KEIMEDY
01CVN	0068N03368NIMITZ
01CVN	0069J03369EISENHOWER
01CVN	0070N20393VINSN C
02CG	0017N52388YARNELL HE
02CG	0019N52390DALE
02CG	0020N52391TURNER RK
02CG	0026J52701BELKNAP
02CG	0027J52702DANIELS J
02CG	0028J52703WAINWRIGHT
02CG	0034N52703BIDOLE
02CGN	0036N20541CALIFORNIA
02CGN	0037N20665SOUTH CAROLINA
02CGN	0038N20581VIRGINIA
02CGN	0039N20682TEXAS
02CGN	0040N20624MISSISSIPPI
02CGN	0041N20807ARKANSAS
02CG	0047N00307OCTICDEROGA
03DDG	0002N04666ADAMS CF
03DDG	0003N04667SKING J
03DDG	0004N04576LAWRENCE
03DDG	0005N04571RICKETTS CV
03DDG	0006N04572BARNEY
03DDG	0010N04576SAMPSON
03DDG	0011N04577SELLERS
03DDG	0017N04683CONYNGHAM
03DDG	0018N04684SEMMES
03DDG	0019N04685ATTALLAH
03DDG	0023N04690BYRD RE
03DDG	0037N52231FARRAGUT
03DDG	0038N52232LUCE
03DDG	0039N52233MCDOUGH
03DDG	0040N52234COWTIZ
03DDG	0041N52235QINT
03DDG	0042N52236MAHAN
03DDG	0043N522383CAHLGREN
03DDG	0044N522684PRATT WV
03DDG	0045N52685DEWEY
03DDG	0046N52686PREBLE
03DDG	0093N21436KIDD
03DDG	0095N21438SCOTT
04DD	0044N52203MULLINNIX
04DD	0063N20574SPRUANCE
04DD	0068N20588BRADFORD AW
04DD	0069N20589PETEPCSN
04DD	0070N20590CARON
04DD	0074N20600COMTE DE GRASS
04DD	0077N20593BRISCOE
04DD	0078N20604STUMP
04DD	0079N20611CONOLLY
04DD	0080N20612MOSEBRUGGEP
04DD	0081N20613HANCECK J
04DD	0082N20614NICHOLSON
04DD	0083N20615RODGERS J
04DD	0087N20834CRANNON
04DD	0088N20835THORN
04DD	0097N00304HAYLOR
04DD	0089N20336DEY
05FFG	0004N04395TALBOT
05FFG	0005N04398PAPE RL
05FFG	0006N04359FURER JA
05FFG	0007N21028PERFY OH
05FFG	0008N21032MCINERNEY
05FFG	0011N20764CLARK
05FFG	0013N20966MOPSON SE
05FFG	0015N20968STOCIN

[illegible]

FILE: SHIP DATA A1

05FFG	0016N20969SPRAGUE C	00000000000000000022500500175005123650100010
05FFG	0020N20973ANTRIM	00000000000000000005000000050002023150100010
05FFG	0021N20974FLATLEY	00000000000000000005000000050002023150100010
05FFG	0022N20975FARICN	3001306900
05FFG	0024N20977WILLIAMS J	00000000000000000005000000050002023150100010
05FFG	0026N20979GALLERY	00000000000000000002000000020001023450100010
05FFG	0028N21053BOONE	3001319600
05FFG	0029N21054GROVES SW	3001324200
05FFG	0031N21056STARK	3001336500
05FFG	0032N21057HALL JL	3001322700
05FFG	0034N21059FITCH A	3001332400
06FF	1038N54036MCCLECY	000
06FF	1040N54037GARCIA	000
06FF	1043N54039MCDONNELL E	000
06FF	1044N54040CBFJMBY	000
06FF	1047N54042VDGE	3001325500
06FF	1049N54044KDEL SCH	3001326200
06FF	1056N54051CONMCLE	000
06FF	1059N54054SIMS WS	000
06FF	1061N54056PATTERSON	3001313500
06FF	1068N54063VREELAND	000
06FF	1072N54067BLAKELY	3166336500
06FF	1075N54070TRIPPE	000
06FF	1078N20049HEWES J	000
06FF	1079N20050BOWEN	000
06FF	1080N20051PAUL	30013200
06FF	1081N20052AYLWIN	000
06FF	1082N20053MONTGOMERY E	3001324900
06FF	1084N20055MCCANDLESS	3001326500
06FF	1085N20056BEARY CB	000
06FF	1089N20067BROWN JL	000
06FF	1090N20068AINSWORTH	3278336500
06FF	1091N20069MILLER	000
06FF	1092N20070HART TC	000
06FF	1093N20071CAPOTANNO	3227336500
06FF	1094N20072PHARRIS	000
06FF	1095N20073TRUETT	000
06FF	1096N20074VALDEZ	000
06FF	1097N20075MOINSTER	000
06FF	1098N17700GLOVER	000

APPENDIX C

SAMPLE SHIP STATISTICS REPORT

Column Heading	Data Description
Nr.	CPSKED ship number
Hull Nr.	Ship type and hull number
Ship Name	Ship name
Sked Cost	Schedule column cost, C_j
Ship Cost	Ship schedule cost, $C_{1j} + C_{2j} + C_{3j}$ note, this does not include substitution factor.
C1	Time between deployment cost, C_{1j}
C2	Deployment cost, C_{2j}
C3	Home fleet sea cost, C_{3j}
CY Days	Days since last overhaul or commissioning
DEP Days	Deployed days since last overhaul or commissioning
PCT Dep	Percentage of days deployed since last overhaul or commissioning
HOME Days	Home fleet days since last overhaul or commissioning
SEA Days	Home fleet sea days since last overhaul or commissioning
PCT Sea	Percentage of home fleet days spent at sea since last overhaul or commissioning
TBLD	Time between last deployments
Last DEP	Last deployment completion date or last day of planning period if deployed or in overhaul or commissioning or overhaul completion date
Summary lines include fleet averages and standard deviations. Non-zeros indicate the number of ships used to compute the fleet summary statistics.	

SHIP STATISTICS REPORT
EVENT FILE: EVENTLG (PESKED)

SHIP FILE: LANTFLT COMBATANTS

NR.	HULL NR.	SHIP NAME	SWED COST	SHIP COST	C1	C2	C3	CY DAYS	DEP DAYS	PCT DEP	HOME DAYS	SEA DAYS	PCT SEA	TBLD	LAST DEP
1	CV	CORAL SEA	00	00	00	00	00	00	00	00	00	00	00	00	33
2	CV	ARABIA	17	17	00	00	00	17	17	00	00	00	00	00	33
3	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
4	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
5	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
6	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
7	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
8	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
9	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
10	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
11	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
12	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
13	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
14	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
15	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
16	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
17	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
18	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
19	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
20	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
21	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
22	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
23	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
24	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
25	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
26	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
27	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
28	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
29	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
30	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
31	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
32	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
33	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
34	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
35	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
36	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
37	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
38	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
39	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
40	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
41	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
42	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
43	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
44	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
45	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
46	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
47	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
48	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33
49	CV	AMERICA	17	17	00	00	00	17	17	00	00	00	00	00	33
50	CV	KENNEDY	17	17	00	00	00	17	17	00	00	00	00	00	33

NR.	HULL NR.	SHIP NAME	SKEW NR.	SHIP COST	C1	C2	C3	CY DAYS	DEP. DAYS	PCT DEP	HOME DAYS	SEA DAYS	PCT SEA	TBLD	LAST DEP
51	90	ARON DE GRASSE	74-3	65-3	5	5	5	327	94	0	233	75	0	233	33-9
52	91	ARON DE GRASSE	17-3	17-3	5	5	5	1382	629	0	1382	229	0	233	33-9
53	92	ARON DE GRASSE	37-3	37-3	5	5	5	1284	464	0	1284	229	0	233	33-9
54	93	ARON DE GRASSE	8-3	8-3	5	5	5	1284	464	0	1284	229	0	233	33-9
55	94	ARON DE GRASSE	22-3	22-3	5	5	5	1284	464	0	1284	229	0	233	33-9
56	95	ARON DE GRASSE	5-3	5-3	5	5	5	1284	464	0	1284	229	0	233	33-9
57	96	ARON DE GRASSE	10-3	10-3	5	5	5	1284	464	0	1284	229	0	233	33-9
58	97	ARON DE GRASSE	17-3	17-3	5	5	5	1284	464	0	1284	229	0	233	33-9
59	98	ARON DE GRASSE	11-3	11-3	5	5	5	1284	464	0	1284	229	0	233	33-9
60	99	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
61	100	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
62	101	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
63	102	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
64	103	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
65	104	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
66	105	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
67	106	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
68	107	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
69	108	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
70	109	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
71	110	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
72	111	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
73	112	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
74	113	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
75	114	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
76	115	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
77	116	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
78	117	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
79	118	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
80	119	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
81	120	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
82	121	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
83	122	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
84	123	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
85	124	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
86	125	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
87	126	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
88	127	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
89	128	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
90	129	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
91	130	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
92	131	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
93	132	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
94	133	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
95	134	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
96	135	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
97	136	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
98	137	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
99	138	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9
100	139	ARON DE GRASSE	15-3	15-3	5	5	5	1284	464	0	1284	229	0	233	33-9

NR.	HULL NR.	SHIP NAME	SKED COST	C1	C2	C3	CY	DEP DAYS	PCT DEP	HOME DAYS	SEA DAYS	PCT SEA	TBLD	LAST DEP
107	FF 1094	PHARRIS	81.0	23.6	57.2	0.9	1459	543	0.37	896	294	0.33	596	3255
108	FF 1095	TRUETT	4.4	0.0	0.7	0.8	1381	453	0.37	928	295	0.33	596	3255
109	FF 1096	VALDEZ	59.6	2.8	50.2	7.5	1459	536	0.37	928	270	0.29	388	3255
110	FF 1097	FOINSTER	50.5	7.9	24.3	4.0	1041	371	0.36	670	203	0.30	439	3255
111	FF 1098	GLOVER	20.1	0.0	18.0	2.2	904	319	0.35	585	184	0.31	0	3140
		AVERAGES	43.15	42.68	24.57	2.93	705.98	314.51	0.34	481.70	149.19	0.30	344.43	
		STANDARD DEVIATIONS	48.91	49.00	28.92	40.11	3.28	468.49	162.06	0.09	285.21	259.14	0.05	103.21
		NON ZEROS (N)	105.00	105.00	46.00	105.00	105.00	75.00	75.00	105.00	105.00	105.00	46.00	

APPENDIX D

SAMPLE EVENT REPORT

The Event Report lists all primary events that have been scheduled. The "Type Requirement" line indicates the constraint row numbers associated with the event/ship-type requirements in CPSKED and the number of units of each type required. The ships assigned by CPSKED are listed under "Forces Assigned."

EVENT FILE: EVENTLG (CPKED) SHIP FILE: LANTFLT COMBATANTS

MEF 1-83 START DATE: 3001 STOP DATE: 3171
 TYPE REQMTS(112- 117): CV/CVN: 1 CG/CGN: 2 DDG: 2 DD: 1 FFG: 2 FF: 5

FORCES ASSIGNED:
 67 KENNEDY
 40 MISSISSIPPI
 41 ARKANSAS
 10 CAMPBELL
 37 FARRAGUT
 944 MULLINIX
 18 MCINERNEY
 16 SPRAGUE
 1043 McDONNELL E
 1056 CONNOLLY
 1090 AINSWORTH
 1093 CAPODANNO
 1098 GLOVER

IO 1-83 START DATE: 3001 STOP DATE: 3183
 TYPE REQMTS(118- 121): CV/CVN: 1 CG/CGN: 1 DDG: 1 DD: 0 FFG: 0 FF: 1

FORCES ASSIGNED:
 66 AMERICA
 19 DALE
 43 DAHL:REN
 1044 BRUMBY

MEF 1-83 START DATE: 3001 STOP DATE: 3105
 TYPE REQMTS(122- 123): CV/CVN: 0 CG/CGN: 0 DDG: 1 DD: 1 FFG: 0 FF: 0

FORCES ASSIGNED:
 23 BYRD:ME
 978 STUMPS

MEF 2-83 START DATE: 3001 STOP DATE: 3213
 TYPE REQMTS(124- 125): CV/CVN: 0 CG/CGN: 0 DDG: 0 DD: 1 FFG: 1 FF: 0

FORCES ASSIGNED:
 963 SPRUNCE
 7 PERRY OH

SNFL 1-83 START DATE: 3001 STOP DATE: 3242
 TYPE REQMTS(126- 126): CV/CVN: 0 CG/CGN: 0 DDG: 0 DD: 1 FFG: 0 FF: 0

FORCES ASSIGNED:
 974 COMTE DE GRASSE

IO 2-83 START DATE: 3031 STOP DATE: 3285
 TYPE REQMTS(127- 130): CV/CVN: 1 CG/CGN: 1 DDG: 1 DD: 0 FFG: 0 FF: 1

FORCES ASSIGNED:
 70 VINSON C

39 TEXAS
17 CONYNGHAM
42 MAHAY
1085 BEARY DB
1094 PHARTIS

MED 2-83

START DATE: 3069 STOP DATE: 3355

TYPE REQNTS(131- 1361): CV/CVN: 1 CG/CGN: 2 DDG: 2 DD: 2 FFG: 3 FF: 3

FORCES ASSIGNED:
69 EISENHOWER
26 BELKJAP
38 VIRGINIA
4 LAWRENCE
993 KIDD
968 RADEFJRD AM
979 CONOLLY
1068 VREFELAND
1075 TPIDDE
1078 HEWES J
1091 MILLER
1096 VALDEZ
1097 MOINESTER

COMPTUEX 2-83

START DATE: 3095 STOP DATE: 3112

TYPE REQNTS(137- 1411): CV/CVN: 0 CG/CGN: 2 DDG: 2 DD: 2 FFG: 3 FF: 3

FORCES ASSIGNED:
17 YARNELL HE
20 TURNER RK
28 MAINWRIGHT
5 RICKSTYS CV
19 TATTIALL
995 SCOTT
970 CARON
982 NICHOLSON
989 DEVO
6 FURER JA
15 ESTOCIN
20 ANTRIM
21 FLATLEY
26 GALLERY
1040 GARCIA
1072 BLAKELY
1080 PAUL
1089 BROWN JL
1092 HART TC

MEF 3-83

START DATE: 3107 STOP DATE: 3303

TYPE REQNTS(142- 1431): CV/CVN: 0 CG/CGN: 0 DDG: 0 DD: 1 FFG: 0 FF: 1

FORCES ASSIGNED:
45 DEWEY
1079 BOWEN

SOLID SHIELD 93

START DATE: 3119 STOP DATE: 3131

TYPE REQNTS(144- 1491): CV/CVN: 1 CG/CGN: 2 DDG: 2 DD: 2 FFG: 2 FF: 2

FORCES ASSIGNED:
60 SARATOGA

68 NIMITZ
 17 YARNELL HE
 28 WATNRIGHT
 19 TATNALL
 38 LUCE
 44 PRATT NV
 995 SCOTT
 970 CARCY
 978 STUMP
 989 DEYO
 1038 MCCLDY
 1059 SIMS MS
 1072 BLAKELY
 1081 AYLWIN
 1092 MARTIN
 1095 TRUETT

SIML 2-83

START DATE: 3140 STOP DATE: 3365

TYPE REQMS(150- 150): CV/CVN: 0 CG/CGN: 0 DDG: 1 DD: 0 FFG: 0 FF: 0

FORCES ASSIGNED:
 19 TATNALL

OCEAN SAFARI 33

START DATE: 3148 STOP DATE: 3198

TYPE REQMS(151- 155): CV/CVN: 1 CG/CGN: 2 DDG: 1 DD: 2 FFG: 2 FF: 0

FORCES ASSIGNED:
 67 KENNEDY
 34 BIDDLE
 23 BYRD RE
 39 MCDONOUGH
 44 PRATT NV
 46 PREBLE
 969 PETERSON
 987 OBANYON
 6 FUREX JA
 11 CLARK
 22 FARION
 1095 TRUETT

COMPTUEX 3-83

START DATE: 3152 STOP DATE: 3168

TYPE REQMS(156- 160): CV/CVN: 0 CG/CGN: 2 DDG: 2 DD: 2 FFG: 3 FF: 3

FORCES ASSIGNED:
 17 YARNELL HE
 34 CALLECRITA
 47 TICONDEROGA
 3 KING J
 18 SEMMES
 38 LUCE
 978 STUMP
 980 MOODS
 983 RODGERS
 13 MORISON SE
 15 ESTOCIN
 24 WILLIAMS J

1038 MCCLORY
 1059 SIMS SS
 1021 PATTERSON
 1080 PAUL
 1081 AYLWIN

 UNITAS

 START DATE: 3152 STOP DATE: 3365
 TYPE REQMTS(161- 163): CV/CVN: 0 CG/CGN: 0 DDG: 1 DD: 1 FFG: 0 FF: 1

 FORCES ASSIGNED:
 5 RICKETTS CV
 1089 BPOW JL
 1092 HART TC

 MEF 4-83

 START DATE: 3166 STOP DATE: 3365
 TYPE REQMTS(164- 165): CV/CVN: 0 CG/CGN: 0 DDG: 0 DD: 1 FFG: 0 FF: 1

 FORCES ASSIGNED:
 589 DEYO
 1040 GARCIA

 COMPTUEX 4-83

 START DATE: 3221 STOP DATE: 3238
 TYPE REQMTS(166- 170): CV/CVN: 0 CG/CGN: 2 DDG: 2 DD: 2 FFG: 3 FF: 3

 FORCES ASSIGNED:
 17 YARNELL HE
 19 DALE
 41 ARKASAS
 37 FARRAGUT
 43 DAHL:REN
 44 PRATT WV
 980 MOOS9RUGGER
 982 NICHOLSON
 988 THORV
 4 TALBOT
 8 MCINERNEY
 15 ESTO:IN C
 16 SPRAGUE C
 28 BOONE
 1043 MCDONNELL E
 1056 CONNOLLE
 1059 SIMS WS
 1090 AINSWORTH
 1098 GLOVER

 IO 1-84

 START DATE: 3241 STOP DATE: 3365
 TYPE REQMTS(171- 173): CV/CVN: 0 CG/CGN: 1 DDG: 1 DD: 0 FFG: 0 FF: 1

 FORCES ASSIGNED:
 17 YARNELL HE
 995 SCOTT
 970 CAROL
 11 CLARK
 1080 PAUL

 MED 1-84

 START DATE: 3244 STOP DATE: 3365
 TYPE REQMTS(174- 179): CV/CVN: 1 CG/CGN: 2 DDG: 2 DD: 2 FFG: 3 FF: 3

 FORCES ASSIGNED:
 62 INDEPENDENCE

20 TURNER RK
 34 BIDDLE
 47 TICONDEROGA
 18 SEMMES
 39 McDONOUGH
 13 MORISCHN SE
 20 ANTRIM
 21 FLATLEY
 24 WILLIAMS J
 26 GALLERY
 1038 MCCLJY
 1059 STMS HS
 1081 AYLWIN

COMPTUEX 1-84

START DATE: 3334 STOP DATE: 3349

TYPE REQNTS (180- 184): CV/CVN: 0 CG/CGN: 2 DDG: 2 DD: 2 FFG: 3 FF: 3

FORCES ASSIGNED:

19 DALE
 28 WAINWRIGHT
 36 CALIYECRIA
 17 CONYUGHAM
 43 DAHLJREN
 45 DEWEY DE
 977 BRISERS J
 983 RUDGERS J
 588 THORJ
 8 MCINERNEY
 15 ESTOCIN C
 16 SPRAGUE C
 29 GROVES SW
 32 HALL JL
 1043 McDONNELL E
 1050 CONNIE
 1061 PATTERSON
 1079 BOWEN
 1098 GLOVER

APPENDIX E

SAMPLE SHIP SCHEDULE REPORT

The Ship Schedule Report is in a format similar to the CINCLANTFLT Quarterly Employment Schedule. All EMPTERMS associated with a primary event are listed.

EVENT FILE: SHIP SCHEDULE REPORT
EVENTS (CPSKED)

SHIP FILE: LANTFLT COMBATANTS

UNIT IDENTIFICATION	START	END	EMPLOYMENT	LOCATION	EMP UNIT/EXERCISE NO.
CV 43 CORAL SEA	3119	3131	E EXER	ATLANTIC OCEAN	
CV 53 FORRESTAL		R E M A R K	K - SOLID SHIELD 83		
CV 60 SARATOGA	3244	3263	E READX		02-83
	3264	3293	E POM		
	3294	3303	E ENR	ROTA	
	3294	3365	C DEPLOY		
		R E M A R K	K - MED 1-84		
CV 62 INDEPENDENCE	3304	3365	E OPCON		
	3001	3143	E OPCON		CINCUSNAVEUR
CV 66 AMERICA	3001	3153	C DEPLOY		CINCPACFLT
		R E M A R K	K - TO 1-83		
	3144	3153	E ENR	CONUS	
	3154	3183	E LVUPK		
CV 67 KENNEDY	3001	3130	E OPCON		CINCUSNAVEUR
	3001	3140	C DEPLOY		
		R E M A R K	K - MED 1-83		
	3131	3140	E ENR	CONUS	
	3141	3170	E LVUPK		
	3148	3157	E EXER	ATLANTIC OCEAN	
	3158	3164	A R K EXER	UNITED STATES	
		R E M A R K	K - EXERCISE OCEAN	NORTH ATLANTIC	
	3180	3188	A R K EXER	OCEAN SEA	
		R E M A R K	K - EXERCISE BALTOPS	83	
	3189	3198	E ENR	CONUS	
CVN 68 NIMITZ	3119	3131	E EXER	ATLANTIC OCEAN	
		R E M A R K	K - SOLID SHIELD 83		
CVN 69 EISENHOWER	3069	3092	E READX	CARIBBEAN SEA	01-83
	3093	3122	E POM		
	3123	3133	E ENR	ROTA	
	3123	3325	C DEPLOY		
		R E M A R K	K - MED 2-83		
	3133	3315	E OPCON	CONUS	CINCUSNAVEUR
	3316	3325	E ENR		
	3326	3355	E LVUPK		
CVN 70 VINSON C	3031	3061	E POM		
	3062	3071	E ENR	ROTA	
		R E M A R K	K - TO 2-83		
	3071	3246	E OPCON	CONUS	CINCPACFLT
	3246	3255	E ENR		
	3256	3285	E LVUPK		
CG 17 YARNELL HE					

UNIT IDENTIFICATION	START	END	EMPLOYMENT	LOCATION	EMP UNIT/EXERCISE NO.
DDG 16 BARNEY DDG 10 SARAGUN	3152 3152 3345	3344 3344 3365	E C A R K - UNITAS - WATC E LVUPK		CONSOLANT
DDG 11 SELLERS DDG 17 CONYNGHAM	3001 3001 3131 3141	3130 3140 3170	E C A R K - MED 1-83 E LVUPK	CONUS	CINCUSNAVEUR
DDG 18 SERIES	3031 3062 3071 3246 3256 3334	3061 3071 3255 3246 3285 3345	E C A R K - TO 2-83 E LVUPK COMPTUEX	ROTA CONUS	CINCPACFLT 01-84 03-83 02-83
DDG 19 TATTNALL	3152 3244 3264 3294 3294 3304	3168 3263 3293 3303 3365	E C A R K - MED 1-84 E LVUPK COMPTUEX	ROTA	CINCUSNAVEUR 02-83
DDG 23 BYRD RE	3095 3119 3140 3171 3161 3355	3112 3131 3170 3180 3355 3365	E C A R K - SOLID SHIELD 83 E LVUPK COMPTUEX A R K - MED 2-83 E LVUPK COMPTUEX	ATLANTIC OCEAN CONUS	STANAVFORLANT COMIDEASTFOR
DDG 37 FARRAGUT	3001 3001 3065 3076 3148 3158 3180 3189 3001 3001	3064 3075 3075 3105 3157 3168 3188 3198 3130 3140	E C A R K - MED 1-83 E LVUPK COMPTUEX A R K - UNITED EFFORT E LVUPK A R K - OCEAN SAFARI 83 A R K - BALTOPS 83 E LVUPK COMPTUEX	CONUS	CINCUSNAVEUR

UNIT IDENTIFICATION	START	END	EMPLOYMENT	LOCATION	EMP UNIT/EXERCISE NO.
DDG 38 LUC	3131 3141 3221	3140 3170 3238	ENR LVUPK COMPTUEX	CONUS	04-83
DDG 39 MCDINOUGH	3119 3152	3131 3168	EXER AR K - SOLID SHIELD 83 COMPTUEX	ATLANTIC OCEAN	03-83
DDG 40 COOITZ DDG 41 KING DDG 42 MAHIN	3148 3158 3180 3189 3244 3264 3294 3304	3157 3168 3188 3198 3263 3293 3303 3365	EXER AR K - UNITED EFFORT EXER NORTH ATLANTIC AR K - OCEAN SAFARI 83 EXER NORTH ATLANTIC AR K - BALTOPS 83 ENR READERX POM ENR DEPLOY MED 1-84 AR K - OPCON	ATLANTIC OCEAN ATLANTIC OCEAN NORTH ATLANTIC NORTH ATLANTIC CONUS	02-83 CINCUSNAVEUR
DDG 43 DAHLGREN	3031 3062 3071 3246 3256	3061 3071 3255 3246 3285	PCM ENR DEPLOY AR K - TO 2-83 OPCON ENR LVUPK	ROTA CONUS	CINCPACFLT CINCPACFLT
DDG 44 PRATT WV	3001 3001 3144 3154 3221 3334	3143 3153 3153 3183 3238 3349	OPCON DEPLOY AR K - TO 1-83 ENR LVUPK COMPTUEX	CONUS	04-83 01-84
DDG 45 DENEY	3119 3148 3158 3180 3189 3221	3131 3157 3168 3188 3198 3239	EXER AR K - CLID SHIELD 83 EXER ATLANTIC OCEAN AR K - UNITED EFFORT ATLANTIC EXER OCEAN SAFARI 83 AR K - BALTOPS 83 ENR COMPTUEX	ATLANTIC OCEAN ATLANTIC OCEAN ATLANTIC OCEAN ATLANTIC OCEAN CONUS	04-83
	3107 3137 3147	3136 3146 3273	PCM ENR DEPLOY AR K - MEF 3-83 OPCON	ROTA	COMIDEASTFOR

UNIT IDENTIFICATION	START	END	EMPLOYMENT	LOCATION	EMP UNIT/EXERCISE NO.
DDG 46 PRESLE	3264 3274 3334	3273 3303 3349	ENR LVUPK COMPTUEX	CONUS	01-84
	3148 3158 3180 3189	* R E M A R * R E M A R * R E M A R * R E M A R	EXER EXER EXER EXER	ATLANTIC OCEAN NORTH ATLANTIC OCEAN SAFARI 83 NORTH ATLANTIC	
DDG 993 KIOJ	3069 3093 3123 3123 3133 3136 3326	3092 3122 3133 3133 3135 3135 3355	RFAD EX POM ENR ENR OPCON ENR LVUPK	CARIBBEAN SEA ROTA DEPLOY 2-83 CONUS	01-83
DDG 995 SCOTT	3095 3110 3241 3271 3271 3282	3112 3131 3270 3281 3281 3365	COMPTUEX EXER ENR ENR ENR OPCON	ATLANTIC OCEAN ATLANTIC OCEAN SHIELD 83 ROTA DEPLOY 1-84	02-83
DD 944 MULLINIX	3001 3001 3131 3141	3130 3140 * R E M A R 3170	OPCON DEPLOY ENR LVUPK	CONUS	CINCPACFLT CINCUSNAVEUR
DD 963 SPRUANCE	3001 3031 3031 3041 3246 3255	3030 3040 3254 * R E M A R 3245 3254 3284	POM ENR ENR ENR OPCON ENR LVUPK	ROTA DEPLOY 2-83 CONUS	CONIDEASTFOR
DC 968 RADFCRD AM	3069 3093 3123 3123 3133 3136 3326	3092 3122 3133 3133 3135 3135 3355	RFAD EX POM ENR ENR OPCON ENR LVUPK	CARIBBEAN SEA ROTA DEPLOY 2-83 CONUS	01-83
DC 969 PETERSON	3148 3158	* R E M A R * R E M A R	EXER EXER	ATLANTIC OCEAN NORTH ATLANTIC OCEAN SAFARI 83	CINCUSNAVEUR

UNIT IDENTIFICATION	START	END	EMPLOYMENT	LOCATION	EMP UNIT/EXERCISE NO.
DD 970 CARON	3180 3189 3095 3119 3241 3271 3271 3282	3188 3198 3112 3112 3270 3281 3281 3365	E A K E A E E A E	EXER K - BALTOPS 83 ENR COMPTUEX EXER K - ATLANTIC OCEAN POM ENR DEPLOY K - ROTA OPCON K - 1-84	02-83 CINCPACFLT
DD 974 COMTE DE GRASSE	3001 3001 3010 3202 3212 3334	3010 3211 3211 3201 3211 3242	E E A A E E	ENR DEPLOY K - SMFL 1-83 OPCON ENR LVUPK COMPTUEX	STANAVFORLANT 01-84 COMIDEASTFOR
DD 977 BRISCOE	3001 3065 3076 3119 3152	3064 3075 3075 3105 3131 3168	E A E E E A	OPCON DEPLOY K - MEF 1-83 ENR LVUPK EXER K - ATLANTIC OCEAN K - SOLID SHIELD 83 COMPTUEX	03-83 01-83
DD 979 CONJLLY	3069 3093 3123 3123 3133 3316 3326	3092 3122 3133 3133 3315 3325 3355	E E E A E E E	READEX POM FMR DEPLOY K - ROTA OPCON K - MED 2-83 ENR LVUPK COMPTUEX COMPTUEX	CINCSNAVEUR 03-83 04-83
DD 980 MOOSBRUGGER	3152 3221	3168 3238	E E	COMPTUEX COMPTUEX	02-83 04-83
DD 981 HANCOCK J	3095 3221	3112 3238	E E	COMPTUEX COMPTUEX	02-83 04-83
DD 982 MICHLSON	3152 3334	3168 3349	E E	COMPTUEX COMPTUEX	03-83 01-84
DD 983 RODGERS J	3148 3158 3180	3157 3168 3188	E A E	EXER K - UNITED EXER K - NORTH ATLANTIC EXER K - OCEAN SAFARI 83 EXER K - NORTH ATLANTIC K - BALTOPS 83	
DD 987 OBAYNDON					

UNIT IDENTIFICATION	START	END	EMPLOYMENT	LOCATION	EMP UNIT/EXERCISE NO.
DD 988 THORN	3189	3190	E ENR	CONUS	04-83
DD 997 HAYLER	3221	3238	E COMPTUEX		01-84
DD 989 DEVJ	3334	3349	E COMPTUEX		02-83
	3095	3112	E COMPTUEX	ATLANTIC OCEAN	
	3119	3131	E EXER K - SOLID SHIELD 83		
	3166	3195	E POM	ROTA	
	3196	3205	E ENR DEPLOY		
	3196	3255	E EXER K - MEF 4-83		
	3206	3243	E EXER K - OPCON	CONUS	
	3256	3353	E ENR LVUPK		
	3356	3363	E LVUPK		
FFG 4 TALACT	3221	3238	E COMPTUEX		COMIDEASTFOR
FFG 5 PACER RL					04-83
FFG 6 FURER JA					02-83
	3095	3112	E COMPTUEX	ATLANTIC OCEAN	
	3148	3157	E EXER K - UNITED	NORTH ATLANTIC	
	3158	3168	E EXER K - OCEAN SAFARI 83		
	3180	3188	E EXER K - NORTH ATLANTIC		
	3189	3198	E EXER K - BALTOPS 83		
	3189	3198	E ENR CONUS		
FFG 7 PERRY OH	3001	3030	E POM	ROTA	
	3031	3040	E ENR DEPLOY		
	3031	3254	E EXER K - MEF 2-83		
	3041	3245	E EXER K - OPCON	CONUS	
	3246	3254	E EXER K - LVUPK		
	3255	3284	E LVUPK		
FFG 8 MCINERNEY	3001	3130	E OPCON		CINCUSNAVEUR
	3001	3140	E DEPLOY		
	3131	3140	E EXER K - MED 1-83	CONUS	
	3131	3170	E ENR LVUPK		
	3171	3238	E COMPTUEX		
	3239	3249	E COMPTUEX		
	3148	3157	E EXER K - UNITED	ATLANTIC OCEAN	
	3158	3168	E EXER K - NORTH ATLANTIC		
	3180	3188	E EXER K - OCEAN SAFARI 83		
	3189	3198	E EXER K - NORTH ATLANTIC		
	3189	3198	E ENR CONUS		
	3241	3270	E EXER K - BALTOPS 83		
	3271	3281	E ENR POM	ROTA	
	3271	3365	E ENR DEPLOY		
	3271	3365	E EXER K - 10 1-84		
FFG 11 CLARK					04-83
					01-84

UNIT IDENTIFICATION	START	END	EMPLOYMENT	LOCATION	EMP UNIT/EXERCISE NO.
FFG 13 MORISON SE	3282	3365	E OPCON		CINCPACFLT
	3152	3168	COMPTUEX		03-83
	3244	3263	READEX		02-83
	3294	3303	ENR	ROTA	
	3294	3303	ENR	DEPLOY MED 1-84	
	3304	3365	A R K OPCON		CINCUSNAVEUR
FFG 15 ESTJCN	3095	3112	E		02-83
	3152	3168	COMPTUEX		03-83
	3221	3238	COMPTUEX		04-83
	3334	3349	COMPTUEX		01-84
FFG 16 SPRAGUE C	3001	3130	E OPCON		CINCUSNAVEUR
	3001	3140	DEPLOY MED 1-83		
	3131	3140	A R K ENR	CONUS	
	3141	3170	LVUPK		04-83
	3221	3238	COMPTUEX		01-84
	3334	3349	COMPTUEX		
FFG 20 ANTRIM	3095	3112	E		04-83
	3244	3263	COMPTUEX		02-83
	3284	3293	READEX		02-83
	3294	3303	ENR	ROTA	
	3294	3303	ENR	DEPLOY MED 1-84	
	3304	3365	A R K OPCON		CINCUSNAVEUR
FFG 21 FLATLEY	3095	3112	E		02-83
	3244	3263	COMPTUEX		02-83
	3284	3293	READEX		
	3294	3303	ENR	ROTA	
	3294	3303	ENR	DEPLOY MED 1-84	
	3304	3365	A R K OPCON		CINCUSNAVEUR
FFG 22 FARION	3148	3157	E	ATLANTIC OCEAN	
	3158	3168	A R K - UNITED	EFFORT	
	3180	3188	A R K - OCEAN SAFARI 83	NORTH ATLANTIC	
	3189	3198	A R K - BALTOPS 83	NORTH ATLANTIC	
	3152	3168	E	CONUS	
	3244	3263	COMPTUEX		03-83
	3284	3293	READEX		02-83
	3294	3303	ENR	ROTA	
	3294	3303	ENR	DEPLOY MED 1-84	
	3304	3365	A R K OPCON		CINCUSNAVEUR
FFG 24 WILLIAMS J	3095	3112	E		02-83

UNIT IDENTIFICATION	START	END	EMPLOYMENT	LOCATION	EMP UNIT/EXERCISE NO.
FFG 28 8004E	3244	3263	E RFADEX		02-83
FFG 29 GROVES SM	3264	3293	POM		
FFG 31 STARK	3294	3303	ENR	ROTA	
FFG 32 HALL JL	3294	3365	C DEPLOY		
FFG 34 FITCH A	3304	3365	E R K - MED 1-84		
FF 1038 MCCLOY	3304	3365	E OPCON		
	3221	3238	E COMPTUEX		CINCUSNAVEUR
	3334	3349	E COMPTUEX		04-83
	3334	3349	E COMPTUEX		01-84
	3334	3349	E COMPTUEX		01-84
	3119	3131	E EXER	ATLANTIC OCEAN	
	3152	3168	E R K - SOLID SHIELD 83		03-83
	3244	3263	E RFADEX		02-83
	3294	3303	POM		
	3294	3365	C DEPLOY	ROTA	
	3304	3365	E R K - MED 1-84		
	3304	3365	E OPCON		
FF 1040 GARCIA	3095	3112	E COMPTUEX		CINCUSNAVEUR
	3168	3192	POM		02-83
	3196	3203	ENR	ROTA	
	3196	3203	C DEPLOY		
	3204	3245	E R K - MED 1-83		
	3246	3253	E OPCON		
	3350	3365	E LVUPK	CONUS	
FF 1043 MCDONNELL E	3001	3130	E OPCON		CINCUSNAVEUR
	3001	3140	C DEPLOY		02-83
	3131	3140	E R K - MED 1-83		
	3141	3170	E LVUPK	CONUS	
	3221	3238	E COMPTUEX		04-83
	3334	3349	E COMPTUEX		01-84
FF 1044 BRUNY	3001	3143	E OPCON		CINCPACFLT
	3001	3153	C DEPLOY		
	3144	3153	E R K - ID 1-83	CONUS	
	3154	3183	E LVUPK		
FF 1047 VOGEL	3001	3130	E OPCON		CINCUSNAVEUR
FF 1045 KOEL SCH	3001	3140	C DEPLOY		
FF 1056 CONYOLE	3131	3140	E R K - MED 1-83	CONUS	
	3141	3170	E LVUPK		04-83
	3221	3238	E COMPTUEX		

UNIT IDENTIFICATION	START	END	EMPLOYMENT	LOCATION	ENP UNIT/EXERCISE NO.
FF 1059 SIMS WS	N54054	3334	E	COMPTUEX	01-84
	3119	3131	E	EXER K	03-83
	3152	3168	E	SOLID SHIELD 83	05-83
	3221	3238	E	COMPTUEX	02-83
	3274	3283	E	READX	
	3294	3303	E	ENR	
	3294	3303	E	DEPLOY	
	3304	3365	E	OPCON	
FF 1061 PATTERSON	N54056	3152	E	COMPTUEX	CINCUSNAVEUR
FF 1068 VREILAND	N54063	3069	E	READX	03-83
	3093	3123	E	POM	01-84
	3123	3133	E	ENR	01-83
	3123	3133	E	DEPLOY	
	3133	3143	E	OPCON	
	3133	3143	E	ENR	
	3133	3143	E	LVUPK	
FF 1072 BLAKELY	N54067	3095	E	COMPTUEX	CINCUSNAVEUR
FF 1075 TRIPOPE	N54070	3119	E	EXER K - SOLID SHIELD 83	02-83
	3069	3092	E	READX	01-83
	3093	3123	E	POM	
	3123	3133	E	ENR	
	3123	3133	E	DEPLOY	
	3133	3143	E	OPCON	
	3133	3143	E	ENR	
	3133	3143	E	LVUPK	
FF 1078 HEWES J	N20049	3069	E	READX	CINCUSNAVEUR
	3093	3123	E	POM	01-83
	3123	3133	E	ENR	
	3123	3133	E	DEPLOY	
	3133	3143	E	OPCON	
	3133	3143	E	ENR	
	3133	3143	E	LVUPK	
FF 1079 BOWEN	N20050	3069	E	READX	CINCUSNAVEUR
	3093	3123	E	POM	01-83
	3123	3133	E	ENR	
	3123	3133	E	DEPLOY	
	3133	3143	E	OPCON	
	3133	3143	E	ENR	
	3133	3143	E	LVUPK	
FF 1080 PAUL	N20051	3107	E	POM	COMIDEASTFOR
	3137	3146	E	ENR	01-84
	3137	3146	E	DEPLOY	
	3147	3163	E	OPCON	
	3147	3163	E	ENR	
	3147	3163	E	LVUPK	
	3147	3163	E	COMPTUEX	

UNIT IDENTIFICATION	START	END	EMPLOYMENT	LOCATION	EMP UNIT/EXERCISE NO.
FF 1093 CAPICANNO	3152	3244	C DEPLOY	UNITAS - MATC	CINCUSNAVEUR
	3345	3365	E LVUPK		
	3001	3130	E OPON		
	3001	3140	C DEPLOY		
	3131	3140	R K - MED 1-83		
FF 1094 PHARRIS	3141	3170	E LVUPK	CONUS	CINCUSNAVEUR
	3031	3061	E POM		
	3062	3071	E ENR		
	3062	3255	C DEPLOY		
	3071	3246	R K - IC 2-83		
FF 1095 TRUETT	3246	3255	E OPON	CONUS	CINCUSNAVEUR
	3256	3285	E LVUPK		
	3119	3131	E EXER		
	3148	3157	R K - SOLID SHIELD 83		
	3158	3168	R K - UNITED ATLANTIC		
FF 1096 VALDEZ	3180	3188	R K - OCEAN NORTH ATLANTIC	CONUS	01-83
	3189	3198	R K - BALTOPS 83		
	3069	3092	E READX		
	3093	3123	E ENR		
	3123	3123	C DEPLOY		
FF 1097 MOIVESTER	3133	3135	R K - MED 2-83	CONUS	CINCUSNAVEUR
	3316	3325	E OPON		
	3326	3355	E LVUPK		
	3069	3092	E READX		
	3093	3122	E POM		
FF 1098 GLOVER	3123	3133	E ENR	CARIBBEAN SEA	01-83
	3123	3325	C DEPLOY		
	3133	3315	R K - MED 2-83		
	3316	3325	E OPON		
	3326	3355	E LVUPK		
FF 1098 GLOVER	3001	3130	E OPON	CONUS	CINCUSNAVEUR
	3001	3140	C DEPLOY		
	3131	3140	R K - MED 1-83		
	3141	3170	E LVUPK		
	3221	3334	E COMPTUEX		

APPENDIX F

SAMPLE SOLVER OUTPUT REPORT

The Solver Output Report is a partial output report from the X System. The report lists all CPSKED row constraints with their associated ranges, penalties, and final solution values. The second part of the report lists the final solution by column, column cost, and column elements. Total solution time is printed at the bottom of the report.

EVENTLG SOLUTION OUTPUT

SYMBOL	CON	G-LOWER RNG	G-VAL	G-UPPER RNG	LOWER PEN	PENALTY	UPPER PEN
SHIP-SCHEDULE CONSTRAINTS FOLLOW:							
G	1	0.1000D+01	0.1000D+01	0.1000D+01	0.1000D+04	0.0	0.1000D+07
G	2	0.1000D+01	0.1000D+01	0.1000D+01	0.1000D+04	0.0	0.1000D+07
G	3	0.1000D+01	0.1000D+01	0.1000D+01	0.1000D+04	0.0	0.1000D+07
G	4	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	5	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	6	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	7	0.1000D+01	0.1000D+01	0.1000D+01	0.1183D+05	0.0	0.1000D+07
G	8	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	9	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	10	0.1000D+01	0.1000D+01	0.1000D+01	0.4191D+04	0.0	0.1000D+07
G	11	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	12	0.1000D+01	0.1000D+01	0.1000D+01	0.1367D+04	0.0	0.1000D+07
G	13	0.1000D+01	0.1000D+01	0.1000D+01	0.1031D+04	0.0	0.1000D+07
G	14	0.1000D+01	0.1000D+01	0.1000D+01	0.1482D+04	0.0	0.1000D+07
G	15	0.1000D+01	0.1000D+01	0.1000D+01	0.1117D+04	0.0	0.1000D+07
G	16	0.1000D+01	0.1000D+01	0.1000D+01	0.1187D+04	0.0	0.1000D+07
G	17	0.1000D+01	0.1000D+01	0.1000D+01	0.1000D+04	0.0	0.1000D+07
G	18	0.1000D+01	0.1000D+01	0.1000D+01	0.1007D+05	0.0	0.1000D+07
G	19	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	20	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	21	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	22	0.1000D+01	0.1000D+01	0.1000D+01	0.1407D+04	0.0	0.1000D+07
G	23	0.1000D+01	0.1000D+01	0.1000D+01	0.1004D+04	0.0	0.1000D+07
G	24	0.1000D+01	0.1000D+01	0.1000D+01	0.1281D+04	0.0	0.1000D+07
G	25	0.1000D+01	0.1000D+01	0.1000D+01	0.1344D+04	0.0	0.1000D+07
G	26	0.1000D+01	0.1000D+01	0.1000D+01	0.1595D+05	0.0	0.1000D+07
G	27	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	28	0.1000D+01	0.1000D+01	0.1000D+01	0.1022D+04	0.0	0.1000D+07
G	29	0.1000D+01	0.1000D+01	0.1000D+01	0.3371D+04	0.0	0.1000D+07
G	30	0.1000D+01	0.1000D+01	0.1000D+01	0.1367D+04	0.0	0.1000D+07
G	31	0.1000D+01	0.1000D+01	0.1000D+01	0.1497D+04	0.0	0.1000D+07
G	32	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	33	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	34	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	35	0.1000D+01	0.1000D+01	0.1000D+01	0.1298D+04	0.0	0.1000D+07
G	36	0.1000D+01	0.1000D+01	0.1000D+01	0.3759D+04	0.0	0.1000D+07
G	37	0.1000D+01	0.1000D+01	0.1000D+01	0.1114D+04	0.0	0.1000D+07
G	38	0.1000D+01	0.1000D+01	0.1000D+01	0.1177D+04	0.0	0.1000D+07
G	39	0.1000D+01	0.1000D+01	0.1000D+01	0.1322D+05	0.0	0.1000D+07
G	40	0.1000D+01	0.1000D+01	0.1000D+01	0.2500D+06	0.0	0.1000D+07
G	41	0.1000D+01	0.1000D+01	0.1000D+01	0.3371D+04	0.0	0.1000D+07
G	42	0.1000D+01	0.1000D+01	0.1000D+01	0.2171D+04	0.0	0.1000D+07
G	43	0.1000D+01	0.1000D+01	0.1000D+01	0.2171D+04	0.0	0.1000D+07
G	44	0.1000D+01	0.1000D+01	0.1000D+01	0.1322D+05	0.0	0.1000D+07

97

WEAPON	SYSTEM	EVNT/SHIP-CAPABILITY	SHIP-SCHEDULE	OBJECTIVE VALUES =	0.4467D+04
				PENALTIES =	0.0
				PENALTIES =	0.9080D+04
1	203	0	174		
2	175	0	176		
3	301	0	112		
4	349	0	114		
5	156	0	151		
6	273	0	137		
7	510	0	127		
8	27	0	145		
9	61	0	156		
10	1059	0	180		
11	2019	0	192		
12	1559	0	222		
13	31	0	206		
14	175	0	209		
15	65	0	137		
16	175	0	145		
17	65	0	175		
18	1987	0	156		
19	1893	0	132		
20	2953	0	207		
21	1315	0	205		
22	2718	0	187		
23	3	0	113		
24	184	0	199		
25	6338	0	175		
26	10214	0	222		
27	985	0	224		
28	152	0	225		
29	172	0	157		
30	778	0	207		
31	3051	0	133		
32	20178	0	138		
33	3766	0	114		
34	2974	0	186		
35	136	0	191		
36	1171	0	202		
37	1222	0	176		
38	1222	0	223		
39	1222	0	150		
40	1222	0	152		
41	1222	0	157		
42	1222	0	185		
43	1222	0	188		
44	1222	0	191		
45	1222	0	222		
46	1222	0	225		
47	1222	0	228		
48	1222	0	203		
49	1222	0	192		
50	1222	0	181		
51	1222	0	167		
52	1222	0	152		
53	1222	0	161		
54	1222	0	213		
55	1222	0	207		
56	1222	0	209		
57	1222	0	211		
58	1222	0	212		
59	1222	0	219		
60	1222	0	221		
61	1222	0	200		
62	1222	0	199		
63	1222	0	210		
64	1222	0	211		
65	1222	0	212		
66	1222	0	219		
67	1222	0	220		
68	1222	0	221		
69	1222	0	147		
70	1222	0	172		
71	1222	0	219		
72	1222	0	220		
73	1222	0	221		
74	1222	0	139		
75	1222	0	139		
76	1222	0	139		
77	1222	0	139		
78	1222	0	139		
79	1222	0	139		
80	1222	0	139		
81	1222	0	139		
82	1222	0	139		
83	1222	0	139		
84	1222	0	139		
85	1222	0	139		
86	1222	0	139		
87	1222	0	139		
88	1222	0	139		
89	1222	0	139		
90	1222	0	139		
91	1222	0	139		
92	1222	0	139		
93	1222	0	139		
94	1222	0	139		
95	1222	0	139		
96	1222	0	139		
97	1222	0	139		
98	1222	0	139		
99	1222	0	139		
100	1222	0	139		

3734	300	24.99	126	147	158	197	198
3735	143	20.56	123	209	210	211	212
3736	39	20.61	158	168			
4017	28	00.84					
4035	97	47.48	139	168			
4079	60	45.45	158	182			
4304	105	04.95	168	182			
4362	26	09.32	139	147	164	215	216
4367	137	32.09	169				
4396	65	0.0	140	155			
4603	123	01.19	125	169	183	186	190
4693	254	91.19	116	173	223	227	
4907	242	8.22	179	179	223	227	
4910	160	46.8	159	159	183	186	190
5117	124	03.82	140	199	223	227	
5403	243	02.35	140	178	223	227	
5478	216	07.73	155	178	223	227	
5878	111	1.73	159	178	223	227	
6119	222	5.59	178	223	227	227	
6426	8	22.38	183				
6806	20	01.14	183				
6954	29	01.01	183				
6958	29	01.01	183				
6961	29	01.01	183				
6962	29	01.01	183				
7132	72	08.50	148	160	177	226	227
7249	56	83.76	141	165	216	226	227
7375	16	05.05	117	170	184	189	190
7377	74	05.05	121	195	196		
7380	46	09.09	117	170	184	189	190
7382	39	51.33	149	160	170	177	226
7386	72	02.38	149	160	170	177	226
7521	150	06.81	135	148	211	212	
7634	33	35.04	135	210	211	212	
7924	27	77.25	143	184	214	214	
7931	27	64.01	143	184	214	214	
8184	31	59.95	149	160	179	226	227
8493	25	48.84	149	160	179	226	227
8861	100	0.0	130	204	205		
8913	101	31.31	147	170	189	190	191
9015	41	35.15	136	210	211	212	
9017	20	45.08	141	149	162	191	
9333	46	80.74	117	189	205		
9381	17	90.31	130	204	205		
9674	65	19.46	136	210	211	212	
9917	35	55.12	135	210	211	212	
10148	25	52.99	135	210	211	212	
10173	40	52.18	135	210	211	212	
10452	40	52.18	135	210	211	212	
10722	40	52.18	135	210	211	212	
10722	40	52.18	135	210	211	212	

SOLUTION TIME: 82.36

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